AUTO-PRIME II

NOT FOR USE ON PRESSES WITH AN INCLINED RAM

Assemble the lock ring and "O" ring onto the die and screw the assembly into your press.

Slip the spring over the proper punch (large or small) and drop it into the tool with the large end down.

Insert the large or small primer trough into the tool. (See letter on side).

Install the proper shell holder into the Auto-Prime II.

Snap the push rod into the ram where the shell holder normally fits.

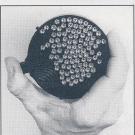
Place no more than 100 CCI or Winchester brand primers in the tray. (Use of any other brand exposes the operator to unnecessary risks). With cover off, shake side to side to turn all primers right side up.



With cover on, use a pencil to hold the primers in the tray while

assembling it to the priming tool.





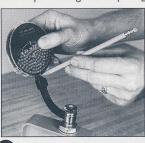


Shake the unit side-to-side to fill the primer trough. Do not point the unit at your face. Wear safety glasses.



Primers are dangerous and it should be anticipated that the primers in the tray could explode through accident, misuse or spontaneously.

Should an explosion occur, our tests have demonstrated that safety glasses will normally prevent serious injury to the user if CCI or WINCHESTER primers are used, because the explosion is minimal. Other primers, however, can explode with sufficient force to seriously injure the user, or persons nearby. We do not, take any position with respect to the quality or performance of primers available on the market. However, only those primers manufactured by CCI or WIN-CHESTER are recommended for use in the Lee AUTO-PRIME II, and when loading those primers, safety glasses should always be used. No other primers should be used with the Lee AUTO-PRIME II.





HELPFUL OPERATING HINTS

- · Keep the trough full to prevent jams.
- If primers do not seat with very light pressure on the lever—**STOP**. Find out what is wrong and correct the problem.
- Be careful not to short stroke the lever and pick up a second primer.
- With Lee Presses, locate the lever near the top for most convenience and speed.
- · Keep hands and face clear of the case mouth while priming.

HOLDER	RIFLE	HOLDER	RIFLE	HOLDER	RIFLE
4	17 Rem.	5	7mm Weatherby	18	43 Mauser
7	22 Hornet	2	284 Win.	14	44/40
7	22 K Hornet	3	7.5mm Schmidt-Rubin	11	444 Marlin
3	22 Savage	7	30 M I Carbine	8	45/70 Gov't
2	22 BR	3	7.62x53 Arg. Mauser	5	458 Win. Mag.
6	218 Bee	12	7.62mm x 39		
3	219 Zipper	16	7.62×54 Russian	HOLDER	PISTOL
10	220 Swift	3	30 Herrett	1	22 Rem. Jet
4	221 Fireball	3	30/30 Win. (30 W.C.F.)	15	25 ACP
4	222 Rem.	2	300 Savage	1	256 Win. Mag.
4	222 Rem. Magnum	2	308 Win. (7.62 NATO)	19	30 Luger
4	223 (5.56mm)	5	30/40 Krag (30 U.S.)	19	30 Mauser
2	224 Clark (22/257)	2	30/06 Springfield	4	32 Short Colt
10	225 Win.	5	300 H & H	4	32 Long Colt
2	22/250	5	300 Weatherby	4	32 S & W
2	240 Weatherby	5	300 Win. Mag.	4	32 S & W Long
2	243 Win.	5	308 Norma Mag.	7B	32 ACP [Universal]
2	6mm Rem.	5	303 British	7	32 ACP [Auto-Prime]
2	244 Rem.	2	7.7 Jap.	4	32 Colt N.P.
2	6mm Int'l	3	32 Win. Spc'l	4	380 Auto
2	6mm/284	3	32 Win. S.L.	19	9mm LUGER
2	6mm/06	6	32/20 (32 W.C.F.)	1	38 S & W
4	6 x 47 (6mm/222M)	3	32/40 Win.	1	38 Colt N.P.
2	25/284	2 -	8 x 57 Mauser	19	38 Super Auto
2	25/06	2	8mm 06	19	38 ACP
6	25/20 Win.	2	8mm Man. Schoe.	- 1	38 Short Colt
2	250 Savage	5	8mm Rem. Mag.	1	38 Long Colt
3	25/35	17	8mm Lebel		38 Special
2	257 Roberts	8	33 Win.	-1	357 Magnum
5	257 Weatherby	5	338 Win. Mag.	2	357 Auto Mag.
5	303/25	5	340 Weatherby	19	40 S&W
2	6.5mm 06	8	348 Win.	19	10mm AUTO
2	6.5mm x 57	2	35 Rem.	1	41 Long Colt
3	6.5 x 55 Mauser	5	35 Win.	19	41 Action Express
10	6.5 Jap	2	35 Whelan	9	41 Magnum
5	6.5 Rem. Magnum	5	350 Rem. Mag.	- 11	44 S & W Spc'l
2	6.5 Carcano	2	358 Win.	11	44 S & W Russian
5	264 Win. Magnum	5	358 Norma Mag.	- 11	44 Magnum
2	270 Win.	3	375 Win.	2	44 Auto Mag.
5	270 Weatherby	5	375 H & H	2	45 Auto
2	280 Rem.	5	375 Weatherby	11	45 Colt
2	7mm/08	14	38/40 Win.	5	455 Webley
2	7 x 57mm Mauser	3	38/55 Win.	12	PPC
5	7 x 61 Sharpe & Hart	8	40/82 Win.	13	45 Auto Rim
5	7mm Rem. Magnum	3	408 Win.		

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PARTS LIST

