



# RELOADING DIES

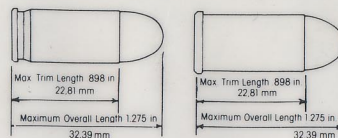
## 45 ACP 45 Auto Rim

### Carbide

REQUIRES NO LUBRICATION  
LEE PRECISION, INC.

The very famous 45 Colt ACP was developed by the renowned John Browning and became the standard U.S. military side arm. An extremely hard hitting gun with an awesome appearance, much maligned regarding accuracy. It is really more accurate than the average shooter can hold and for the accomplished pistol shooter it can be accurized to give spectacular accuracy. It does take a steady hand and cool head to shoot well with 45 Automatic Colt Pistol.

**BULLET DIAMETER**  
.452 inches 11,48mm



LARGE PISTOL PRIMERS

# 45 ACP 45 AUTO RIM

(90585 EXPANDING DIE ONLY)

**Powder through Expander Die  
for the  
LEE AUTO DISK  
POWDER MEASURE**

This die permits charging the case while expanding and flaring the mouth. Can be used with a Lee Powder Funnel or the Lee Auto Disk Powder Measure.

## 45 ACP

THESE LOADS ARE FOR THE LEE AUTO DISK POWDER MEASURE

BULLET WEIGHT	POWDER TYPE	CHARGE GRAINS	VELOCITY FPS	MEASURE CUBIC CEN.	BULLET WEIGHT	POWDER TYPE	CHARGE GRAINS	VELOCITY FPS	MEASURE CUBIC CEN.	BULLET WEIGHT	POWDER TYPE	CHARGE GRAINS	VELOCITY FPS	MEASURE CUBIC CEN.
<b>162-180</b>	BULLSEYE	4.6	840	.49	<b>180-200</b>	HS6	6.9	743	.49	<b>207-230</b>	HS6	7.4	748	.53
	RED DOT	4.3	810	.61		TRAP 100	4.5	726	.53		TRAP 100	4.2	680	.49
	GREEN DOT	4.8	830	.66		HP38	4.6	758	.43		HP38	4.3	678	.40
	UNIQUE	5.6	814	.61		BULLSEYE	4.6	779	.49		700X	3.9	700	.53
	HERCO	5.9	834	.66		RED DOT	4.3	760	.61		700X	4.2	694	.57
	BLUE DOT	8.8	898	.76		GREEN DOT	4.8	785	.66		PB	4.4	651	.53
<b>166-185</b>	HS6	8.0	853	.57	UNIQUE	5.6	784	.61	PB		4.7	676	.57	
	TRAP 100	4.9	813	.57	HERCO	5.4	754	.61	SR7625		5.1	690	.53	
	HP38	5.0	763	.46	BLUE DOT	8.2	812	.71	SR7625		5.5	725	.57	
	700X	3.9	750	.53	NOBEL PIS 2	5.7	783	.49	SR4756		6.0	703	.66	
	700X	4.5	850	.61	NOBEL PIS 3	4.0	691	.53	231		4.6	656	.43	
	PB	4.7	774	.57	800X	6.2	746	.66	630		9.2	706	.61	
	PB	5.1	827	.61	800X	6.6	797	.71	BULLSEYE	3.8	761	.40		
	SR7625	5.1	809	.53	800X	7.1	860	.76	BULLSEYE	4.0	810	.43		
	SR4756	6.0	731	.66	<b>189-210</b>	231	4.9	826	.46	RED DOT	3.8	760	.53	
	SR4756	6.5	815	.71		630	9.9	815	.66	RED DOT	4.0	820	.57	
	700X	4.5	764	.61	<b>198-220</b>	HS6	7.4	790	.53	UNIQUE	4.9	767	.53	
	PB	5.5	835	.66		TRAP 100	4.5	723	.53	HERCO	5.1	796	.57	
	SR7625	5.8	801	.61	HP38	4.6	762	.43	GREEN DOT	4.2	800	.57		
	231	4.9	741	.46					GREEN DOT	4.5	850	.61		
	231	5.3	794	.49					BLUE DOT	7.1	747	.61		
630	9.9	758	.66					NOBEL PIS 2	5.0	743	.43			
630	10.7	853	.71					NOBEL PIS 3	4.3	643	.57			
BULLSEYE	4.3	750	.46					800X	6.2	755	.66			
RED DOT	4.7	799	.66											
GREEN DOT	5.6	882	.76											
UNIQUE	6.0	803	.66											
HERCO	5.9	806	.66											
BLUE DOT	8.8	851	.76											
NOBEL PIS 2	4.3	694	.37											
NOBEL PIS 3	3.3	627	.43											
800X	6.6	765	.71											
800X	7.1	848	.76											

The loads listed on this charge sheet have been computer selected from load data supplied by the powder manufacturer. These loads may be safe without first checking them with a scale. We have done our best to assure accuracy of this data and the manufacture of the tools. However, it is your responsibility to make certain of the safety of your loads. Be certain you completely understand the use of this data and your tools.

THESE LOADS ARE FOR THE USE WITH THE DIPPER

Use only Dipper Number .5

BULLET WEIGHT	POWDER TYPE	CHARGE GRAINS	VELOCITY FPS	
<b>162-180</b>	BULLSEYE	4.7	857	
	<b>166-185</b>	HS6	7.0	748
<b>180-200</b>	TRAP 100	4.3	713	
	HP38	5.4	829	
	700X	3.7	707	
	PB	4.1	679	
	SR7625	4.8	763	
	231	5.4	810	
	BULLSEYE	4.7	816	
	NOBEL PIS 3	3.8	681	
	HS6	7.0	758	
	TRAP 100	4.3	685	
<b>198-220</b>	BULLSEYE	4.7	795	
	NOBEL PIS 2	5.8	739	
	NOBEL PIS 3	3.8	652	
	HS6	7.0	748	
	TRAP 100	4.3	682	
	<b>207-230</b>	HS6	7.0	706
		TRAP 100	4.3	693
		700X	3.7	660
		PB	4.1	614
		SR7625	4.8	651
RED DOT		3.5	717	
GREEN DOT		3.7	685	
UNIQUE		4.6	723	
HERCO		4.5	698	
UNIQUE		4.6	683	
NOBEL PIS 3	3.8	652		
NOBEL PIS 2	5.8	749		

**DO NOT use bullets heavier than listed for each type of powder as they will cause dangerous pressures.**

Be sure your measure is .5cc  
Push the measure through the powder only once.

Give it a light shake sideways to level it off.  
Do not add more or shake it down.

## CAUTION:

Ammunition reloading can be dangerous if done improperly and should not be attempted by persons not willing and able to read and follow instructions exactly. Children should not be permitted to reload ammunition without parental supervision. Always wear safety glasses when reloading and shooting.

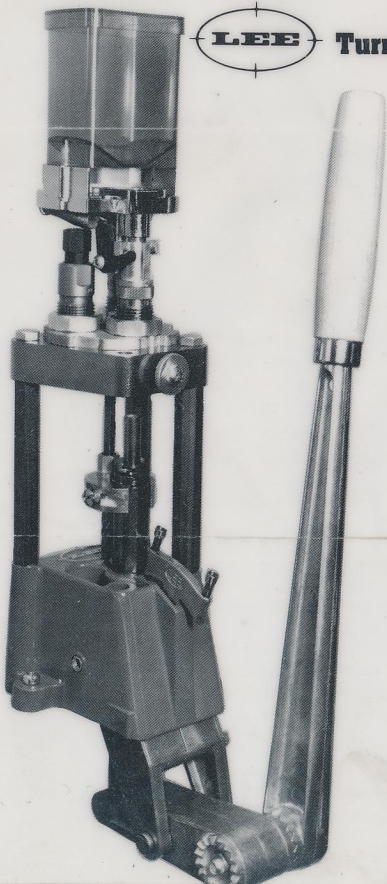
Ammunition loaded with these tools and data should only be used in modern guns in good condition. We do not accept responsibility for ammunition loaded with these tools or data as we have no control over the manufacture and storage of components or the loading procedure and techniques. Primers and gun powders, like gasoline and matches, can be dangerous if improperly handled or misused.

### AutoDisk Powder Measure

The Auto Disk Powder Measure fits into the expanding die in place of the powder funnel adaptor. While the case neck is being expanded, the charge is automatically and accurately dispensed. Comes complete with four (4) charge disks and 24 different cavities. More accurate than any other measure because of the built-in powder baffle and uniform actuation.

**LEE**

### Turret Press

**LEE**

### Lee Auto Index

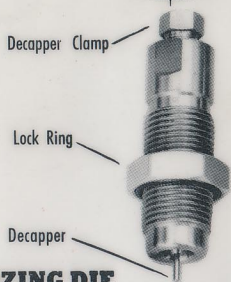
A simple and dependable device to advance the turret 120 degrees to the next station during the last inch of down travel. It greatly speeds the reloading process and is trouble free. The Auto Index is easily deactivated in seconds. Built-in safety ratchet prevents damage if the turret is restrained from turning.

**LIMITED WARRANTY:** Lee reloading products are guaranteed not to wear out or break from normal use for two full years or they will be repaired or replaced at no charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment equal to half the current retail price.

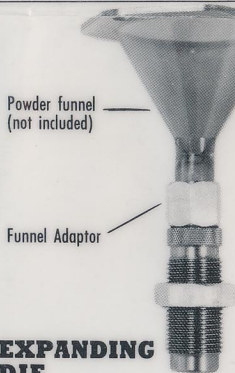
LEE PRECISION, INC. Hartford, Wisconsin 53027

© 1983

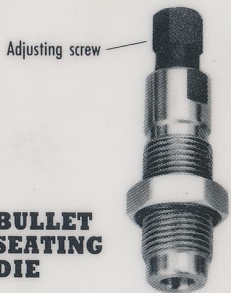
Printed in U.S.A.

**LEE**

### SIZING DIE



### EXPANDING DIE



### BULLET SEATING DIE

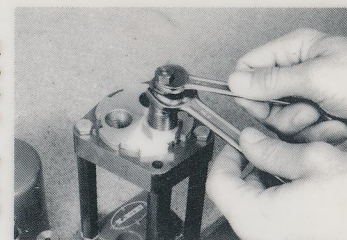
# RELOADING DIES

 COMPLETE INSTRUCTIONS

## Carbide Die Full Length Sizer

Screw the full length sizer in until it touches the shell holder and tighten the lock ring finger tight. Because the carbide is so hard, no lubrication is required on the case. You will find the die will actually burnish the case and improve its appearance. The die will last a lifetime.

The decapper is retained by a collet. Should it be overstressed by an obstruction, it simply slides up without damage. To reset, loosen the decapper clamp and position the decapper flush with the clamp end and retighten. A 1/2" and 3/4" wrench are required.



## Expander Die

Screw the die in until it touches the shell holder. Finger tighten the lock ring. If flare is excessive, back die out until flare is to your liking. For maximum case life, flare only enough to easily accept a bullet. In use, the expander plug travels approximately 3/8" within the die and comes to an abrupt stop at extraction, and this helps shake the powder through. However, we recommend you check to be sure all the powder has cleared the funnel and expander plug.

**Be sure to occasionally clean the bullet lube from the expander plug to prevent a powder clog.**

## Charge the case



If you use the Lee Powder Dipper select the proper load from the charge table. Make certain you have the correct dipper.

For the ultimate in speed, convenience, accuracy and versatility, we recommend you consider the Lee Auto-Disk Powder Measure. A partial listing of popular loads is listed on the other side.

**CAUTION:** Never try to seat a primer deeper after the powder has been added.

## Bullet Seating Die

Screw the bullet seating die in until it touches the shell holder. **Then back it out one full turn.** Finger tighten the lock ring. Bullet depth is adjusted by screwing the black hexagon adjusting screw in or out to suit. Bullets should be seated deep enough to work through the gun's action. (See maximum overall length on the charge table). Sometimes accuracy can be enhanced with different bullet depths. If a crimp is desired, screw the die in slightly and test until the proper crimp is formed. Cases must be trimmed to the same length to provide a uniform crimp.

**CAUTION:** Seating bullets excessively deep will reduce the case capacity and increase the pressure. It is extremely important that full wadcutter bullets be used with light loads only. You can select these by their reduced velocity.

*This die is equipped with a floating bullet seating punch for maximum accuracy. This punch is designed to seat all shapes of bullets with minimum deformation. If you attempt to compress the charge, it may deform the bullet an objectionable amount. It will be necessary to modify the bullet seating punch to fit the bullet. If unable to do it yourself or have it done locally, we can do it for you. Send \$8.00 along with a sample bullet, and order "Custom Seater Plug for sample bullet—\$8.00."*

### PARTS LIST

Sizing die, complete	\$12.00
Carbide sizing die, complete	20.98
Decapper, pistol	2.00
Decapper clamp	1.50
Lock ring	1.00
Bullet seating die, complete	12.00
Adjusting screw	1.50
Bullet seater punch	2.00
Expanding die, complete	10.00
Expanding plug	3.00
Powder funnel adaptor	2.50
Shell holder	3.98
Powder measure	.50
Charge table & Instructions	1.00
Die box	2.00

When ordering parts, specify for 7/8-14 die sets and indicate caliber.