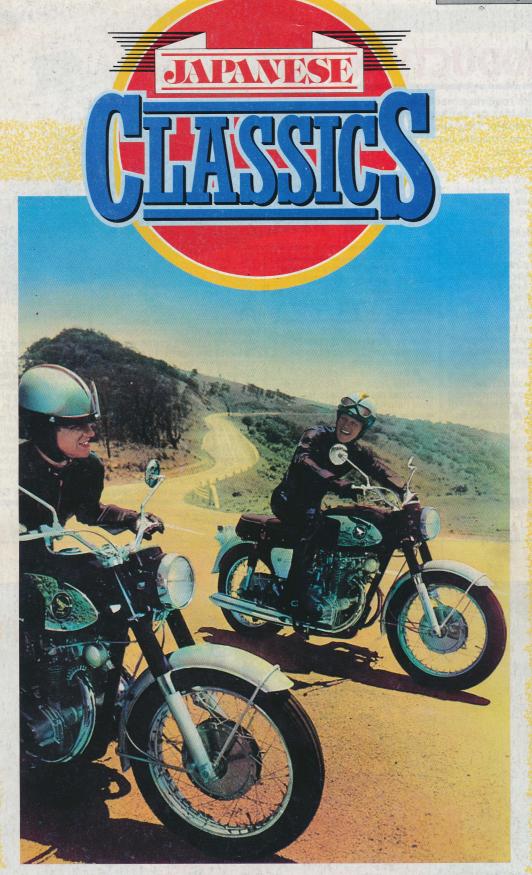
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20 Golden Greats' from the Landof the Rising Sun 1960-72



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Editor: Brian Crichton.

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### YAMAHA 250CC ydsi/2/3

# STROKER STROKER GENIUS

Priced at £272 19s, the YDS3

offers more for your money. It

has all the virtues of an

out-and-out sportster, but its rider

also enjoys rare comfort.

Sean Wood, MCN tester

YAMAHA regard the 250cc two-stroke YDS1 twin of 1959 as their first true sports bike.

It started a regime of Yamaha performance two-strokes which filled race programmes en bloc wherever motor cycles met for action.

For example 250 and 350cc road racing, especially at club level, has been dominated by Yamahas for almost two decades.

Phil Read won the 1964 and 65 250 world road race championships for Yamaha. They were the first of many.

The Japanese factory built road racers which were freely available and of such excellence that privateers could take on works teams and sometimes come out on top.

All Yamaha's road racing hardware, and there's a lot of it, can be traced back to the YSD1.

This model was never imported to Britain. The first Yamaha to arrive ws the YDS2 in 1962.

Obviously if you can get hold of a YDS1 it's "the" machine to go for, followed by the YDS2 and the YDS3 which is the subject of a line drawing on page 71.

The piston port YDS2 like the YDS1 had cast iron barrels. As the model gained sales more and more were tuned, and it was found to suffer from crank failures.

As a result the YDS3 featured a stronger crank with more durable bearings. Later, in 1965, this model was fitted with Yamaha Autolube lubrication in place of petroil mix.

place of petroil mix.

Another modification was the use of a labyrinth centre oil seal on the crankshaft, and improved combustion chamber shape.



YDS3 Speedo and rev counter in one. Warning lights are for neutral, charge and high beam.

There was no YDS4 because in Japanese tradition the figure 4 is an omen of death.

The YDS5 came in 1967 and featured the most radical changes so far.

These included 12 volt instead of 6 volt electrics, DC generator which also served as a starter motor, new exhausts, larger 26mm carburettors (the YDS1/2 had 20mm carbs and the YDS3 24mm units), clutch on the gearbox first motion shaft instead of at the end of the crankshaft, and alloy barrels with iron liners.

The following year another change was made to the combustion chambers and the barrels were changed to five-port design for better

efficiency.
The model then progressed to the YDS6, the YDS7 and the RD series with the watercooled RD250LC model being introduced in 1980 and completely taking over 250cc



## YAMAHA 250CC YDSI/2/3

production racing in this

The YDS1 was the sports version of the YD1 of 1957. The S version had five speeds and twin leading shoe front brake. The Autolube system

introduced on the YDS3 —
Motor Cycle News reported this
innovation in November '64 —
was claimed by Yamaha to be a
world debut for this system of forced fed lubrication.

Much more convenient than mixing petrol and oil it starting a revolution. Other manufacturers had to follow Yamaha's lead or lose sales

### **SPECIFICATION IN 1966**

ENGINE 246cc two-stroke twin. Bore x stroke 56x50mm. Light alloy cylinder heads, compression 7.5:1. Crankshaft supported in four roller bearings, needle roller big and small-end bearings. Two 24mm Mikuni carburettors.

**LUBRICATIONS** By Autolube pump using two-stroke oil, Tank

> Five speed gearbox in unit with engine. Ratios: first 19.81, second 31.2, third 9.72, Fourth 7.61, top 5.95:1. Helical gear primary drive, chain final drive. Wet multiplate clutch mounted on left side of crankshaft.

**ELECTRICS** Mitsubishi 65 watt DC generator charging 6v battery through automatic voltage regulator, coil ignition, 6in diameter headlamp, 35/35 watt.

FRAME Tubular steel duplex cradle.

**■ TRANSMISSION** 

**SUSPENSION** Telescopic forks with hydraulic damping and friction steering damper. Pivoted rear fork with three position preload suspension units.

**BRAKES** Twin leading shoe front, single rear.

**TYRES** Yokohama 3.00x18, ribbed front, studded rear.

**DIMENSIONS** Fuel tank 3.5 gals, wheelbase 52in, ground clearance 7in, seat height 31in, weight 358lb as tested

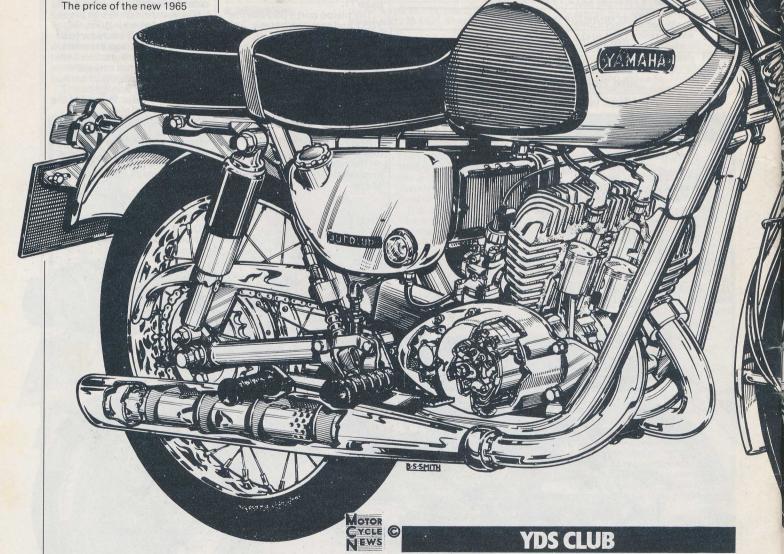
Autolube YDS3 was to be £258 19s plus a small increase in import duty.

In the same November '64 news report MCN announced a new Yamaha production 250 road racer, the TD1B, which was to take over from the original

Considering Yamaha had only started motor cycle production in 1955 things were happening fast for them.

By 1965 the factory had built 250cc V4 two-stroke disc valve road racers in both aircooled and watercooled forms for Read to claim his second world title.

MCN didn't get to test the YDS2. They had to wait until February 1966 and the YDS3 before compiling a report which included riding the machine



YDS1

The Japanese are not noted for their preservation of machinery from the past. Yet they have been bitten by the Classic Japanese bug and have recently formed the YDS Club in Japan to keep alive and renovate machinery from Yamaha's early days, notably the

