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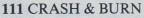
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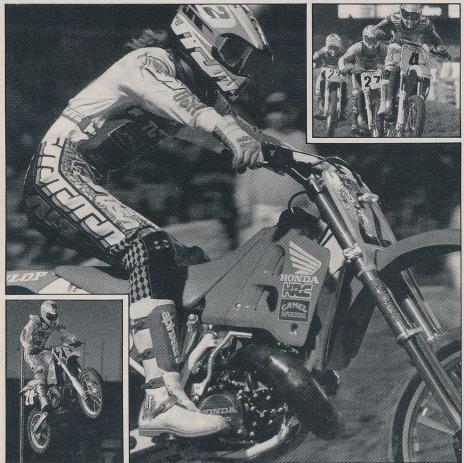


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ON THE COVER: "Zip" Ty Davis streaks on an On The Line CR while Jim Holley free-falls on a WR200. In the meantime, the 125 MXers line up to be fed to the Dirt Blke crusher. Photos, cover design and color separations were tag-teamed by Chris Hultner, Ron Lawson, Tim Tolleson, DeWest and Valley Film.

WARNING: Much of the action depicted in this magazine is potentially dangerous. Virtually all of the riders seen in our photos are experienced experts or professionals. Do not attempt to duplicate any stunts that are beyond your own ca-pabilities. Always wear the ap-propriate safety gear. *Dirt Bike* does all of its testing and pho-tography legally on public land, or private land with permission from the owner(s), and we abide by the local laws concerning vehicle registration and muffler/spark arrester requirements. We are not responsible for quality of aftermarket accessories we use.

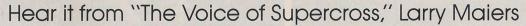






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STADIUM SCALPELS

How the race teams dial the 250s

By Tim Tolleson

ow close is your bike to the machines that Jeff Stanton, Jeff Ward, Mike Fisher, Guy Cooper or Damon Bradshaw ride? Before the AMA production rule, the works bike didn't even have to be from the same planet as the machine that the masses bought. Now, since the motor cases and frame have to be stock, it's possible to duplicate what the factory riders get, to make your '91 as good as a works bike. You probably won't be able to get your hands on any works suspension components or hand-built magnesium pieces, but you can have your stock suspension modified for your particular needs, and there are weight-saving goodies available to the general public (see

"How to Lighten Your Bike," DB, Sept. 1990). Here's what each team has done to hone the production iron into a supercross scalpel. In some cases, you'd be amazed at how stock the works bikes really are!

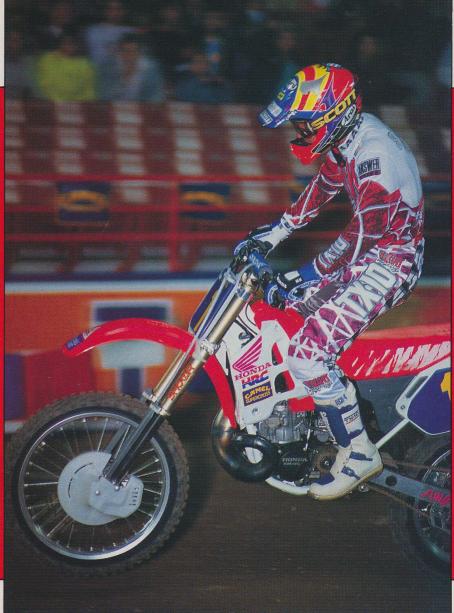
(*Note:* None of the factories like to admit that their riders use heavier springs than what comes standard on production bikes,

for liability reasons. The production bikes come with springs and valving aimed at the average rider, while the top factory team members are far from average. They require stiffer spring rates and valving, but the factories won't admit that. We read Cooper's settings off of the components but weren't so lucky with the others.)

JEFF STANTON'S HRC CR250R

Mechanic	Dan Betley
Cylinder	Honda Racing Corp. (HRC), Japan
Pipe	HRC
Ignition	HRC Computerized HRC
Clutch	Stock
Carburetor	Stock Keihin PJ 38mm
Jetting:	
	165
	Middle
Air screw	
	Daeco Pro Honda Oil @ 32:1
	Twin Air
Reeds	StockNGK B7EGV resistor
Gooring.	Stock 13/50, Sunstar sprocket
Chain	
Front tire	D.I.D. TR Dunlop 80/100-21 K490 @ 10-12 psi
Rear tire	. Dunlop 110/90-19 experimental 707
	@ 10 12 pgi
Front rim	D.I.D., stock spokes
Rear rim	D.I.D., 19" × 2.15",
	stock-strength spokes
Hubs	stock-strength spokes HRC works magnesium
Tubes	Dunlop Heavy Duty
Fork	Works Showa
	N/A
	N/A
	Works Showa
Shock setting	N/A Stock ratio, magnesium HRC
Linkage	Stock ratio, magnesium HRC
Triple clamps	Aluminum HRC
Axles	Chromoly HRC
Front brake	Stock caliper and pads,
Poor broke	HRC magnesium carrier Stock caliper and pads,
near brake	HRC magnesium carrier
Other UD	C cast magnesium ignition and clutch
	overs, HRC plastic, HRC wider pegs.
	fter. HRC rear master cylinder quard.

HRC aluminum skid plate







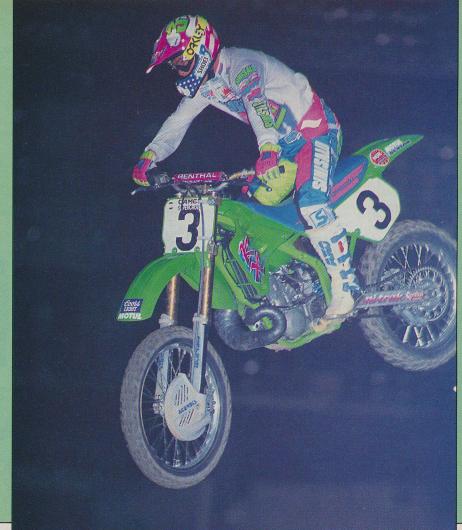
GUY COOPER'S TEAM SUZUKI RM250M

Mechanic	Marshall Plumb
Cylinder	Works Suzuki
	Works Suzuki
	Stock
	Stock
	Works magnesium 38mm Mikuni
Jetting:	
Main	
Needle	
Position	Middle
Slide	
Air screw	
	Daeco Bel-Ray H1R @ 40:1
	Uni. extra holes cut in airbox and
	covered with filter foam
Reade	Stock, intake cut 2mm for carb clearance
	NGK B8EV
	Stock, shortened 60mm
	D.I.D. works
Front tire	Dunlop 80/100-21 K490 @ 11 psi
Rear tire	Dunlop 110/90-19 K695 @ 11 psi
	Excel, works spokes
	Excel, works spokes
	Polished stock
	Dunlop Heavy Duty
Fork	
Fork spring .	
Fork setting.	
Shock	Works Showa
Shock spring	Stock
	1
	Stock, titanium bolts
	Stock bottom, works aluminum top
	Answer DuraLite
	Stock, titanium nuts
	Works Nissin dual-piston caliper,
TTOTAL DIAKE .	stock pads
Boar broke	Stock caliper/carrier, stock pads
	. Works footpegs, Acerbis front number
Other	
	plate and disc cover, magnesium works
	clutch cover, Moto Tile on stinger and
	radiator hoses, works skid plate

DAMON BRADSHAW'S YMC YZ250-B1

Mechanic	Brian Lunnis
	Yamaha Motors U.S. (YMUS)
	Pro Circuit or Bill's
	Stock
	Stock
Carburetor	Stock Mikuni TMX 38mm
Jettina:	Otook wiikani Twix comin
	6DJ8-60
	Middle
	40
Air screw	1-1/2 to 2
	VP C12/Yamalube R @ 32:1
	Stock
	NGK B8EGV
	Stock, shortened 60mm
	D.J.D. ERT
	Dunlop 80/100-21 K490 @ 11 psi
	Dunlop 110/90-19 K695 @ 11 psi
Front rim	. Excel Red Label, Yamaha Motor Corp.
	(YMC) spokes
	(1110) 000
Rear rim	Excel Red Label, YMC spokes
Hubs	Excel Red Label, YMC spokes
Hubs	Excel Red Label, YMC spokes
Hubs Tubes Fork	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba
Hubs	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A
Hubs	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba
Hubs	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A
Hubs Tubes Fork Fork spring Fork setting Shock	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A
Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A N/A
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A Stock, titanium bolts
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A N/A Stock, titanium bolts YMC aluminum
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A Works Kayaba N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A Works Kayaba N/A Stock, titanium bolts YMC aluminum Answer DuraLite
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake Rear brake	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A Works Kayaba N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium Stock caliper and pads, YMC disc
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake Rear brake	Excel Red Label, YMC spokes YMC magnessium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A Works Kayaba N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium Stock caliper and pads, YMC disc Yamaha accessories orange seat cover!
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake Rear brake	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium Stock caliper and pads, YMC disc Yamaha accessories orange seat cover/ sticker kit, YMUS aluminum skid plate,
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake Rear brake	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A Works Kayaba N/A N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium Stock caliper and pads, YMC disc Stock caliper and pads, YMC disc Yamaha accessories orange seat cover/ sticker kit, YMUS aluminum skid plate, assorted titanium nuts and bolts, YMUS
Hubs Tubes Fork Fork spring Fork setting Shock Shock spring Shock setting Linkage Triple clamps Handlebars Axles Front brake Rear brake	Excel Red Label, YMC spokes YMC magnesium Dunlop Lightweight (if rocky, H.D.) Works Kayaba N/A N/A Works Kayaba N/A N/A Stock, titanium bolts YMC aluminum Answer DuraLite YMUS titanium Stock caliper and pads, YMC disc Yamaha accessories orange seat cover/ sticker kit, YMUS aluminum skid plate,

KMC KX250-H2	
Mechanic	
Cylinder	Kawasaki Japan/
	Kawasaki Motor Corp. (KMC)
	Stock or Pro Circuit
	Stock
	Stock Keihin PWK 38mm
Jetting:	Stock Kellilli FVVK Sollilli
Main	
	N85C
	Middle
	5.0
Pilot	
	1-1/2 to 3
	VP C12/Motul @ 32:1
	Stock or Uni
Sperk plus	NGK stock or side electrode.
Spark plug	8 indoors and 9 outdoors
Muffler	Acerbis 035 plastic
Front tire	Dunlop 80/100-21 K490 @ 9-12 psi
	Dunlop 110/90-19 707 @ 11-15 psi
	Stock, stock spokes
	Stock, stock spokes
	Stock
	Dunlop Works Kayaba
	N/A
	N/A
Shock	Stock with works KYB valving
	N/A
Linkage	. Stock, KMC magnesium upper shock
	mounts, titanium bolts
Triple clamps.	
	Stock front, titanium rear
Front brake	Stock caliper and pads, KMC floating disc
Boar brake	Stock caliper and pads,
	MC magnesium carrier, sometimes use
	softer pads
Other	KMC aluminum bolt-on skid plate,
Ac	erbis fork and disc guards, KMC wider
pegs, I	CMC magnesium clutch cover, titanium
tri	ple clamp bolts and assorted fasteners



MIKE FISHER'S **TEAM KTM 250MX**

Mechanic Tony Werner
Cylinder
Pipe Pro Circuit
Ignition Stock
Clutch Stock
Carburetor Kawasaki Keihin PWK 38mm
Jetting:
Main
Needle N85C
Position Second
Slide
Pilot
Air screw 1-1/2 Race gas/oil VP C12/Maxima 927 @ 32:1
Filter
Reeds
Spark plug
Muffler Stock
Gearing
Chain Regina
Front tire Dunlop 80/100-21 K490 @ 12 psi
Rear tire Dunlop 110/90-19 K695 @ 12 psi
Front rim Excel, stock spokes
Rear rim Excel, stock spokes
Hubs Stock
Tubes Dunlop Lightweight
Fork Works ('92 preproduction) White Power
Fork spring Stock
Fork setting
Shock 4mm longer works WP
(355mm wheel travel)
Shock spring 5.4 kg
Shock setting N/A
Linkage Aluminum billet, stock ratio
Triple clamps Works aluminum
Handlebars Renthal #693
Axles Stock
Front brake Stock caliper, EBC pads
Rear brake Stock caliper/carrier, EBC pads
Other Wider pegs, seat cut one inch at back,
removed front fender brace, PEC skid plate

