

# ONTENTS JULY 1985 ISSUE 74 VOL.13, NO.2

death rode the six hundred. Starting off on the





# right foot HONDA XR250RF vs SUZUKI TS250 — Everyone has been teeling us the Suzuki is as tough as the Honda. Well, is it? YAMAHA IT200L vs KAWASAKI KDX200-B2 — The bikes may be the same, but times change 72 MAICO GME500 ENDURO — The most powerful big bore enduro? 80 RULES OF THE ROOST — Stephen Gall makes way for...Honest Muz' "Motorbike Basics. Part I – How to go around corners SINISALO FROM THE INSIDE — We talk to Anti Veltakari, Sinisalo's Marketing Manager, about making riding gear ........... TOWARDS AN AUSSIE ISDE IN '88 — Peter Schroeder, President of the FIM's Enduro Committee, tells us what he thought of HOW TO PUT GRIPS ON — Not by the sweat of your palms ..... SETTING UP THE KDX200-B2 — What we've learnt after three seasons racing the Kawasaki SETTING UP THE IT200L — Aussie 200cc Enduro Champ Stephen Phillips shows how he dialed in his Yamaha for the win

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Australasian **DIRT BIKE Magazine** is published by **DIRT BIKE PUBLISHING PTY.LTD.** (Incorporated in NSW). **POSTAL ADDRESS:** PO BOX 504, MONA VALE, NSW, 2103. **TELEPHONE:** (02)938 4155. Printed by Toppan Printing Company Pty. Ltd. Distributed by Gordon & Gotch Ltd., Sydney and Melbourne

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ADVERTISING: For information, contact Geoff Eldridge. Phone: (02) 938 4155.

Freelance contributions are welcome and should be typed double-spaced and submitted with the appropriate photographs and notated captions accompanying manuscripts. For the return of submissions, enclose a stamped, self-addressed envelope. We take all care necessary, but accept no responsibility for material lost in the mail. Payment will be at the discretion of the Publisher.



Photography by Vicki Huston

Victorian Yamaha Team rider Gary Hore is well known in his home state, but interstaters are quickly becoming aware of his abilities. He finished 2nd in the RMMM Four Day 250cc Class and 3rd outright behind Pelle Granquist and Phil Lovett. Our pictorial on the Four Day begins on page 62.

\* Recommended and maximum retail price only. Imagine what this price could soar to if we actually had to pay staff. ADB - budget cutters.





# HONDA

Times finally caught up with the good old XR80 and forced the factory's hand. They found they needed to give serious consideration to a revamp in order to maintain their sales in a changing marketplace.

# Thumping good times.

ow long has it been now since Honda first introduced the XR80 (or XR75 as it was then known)? More than ten years! Probably way too long ago for most present day Miniriders to remember, but we can assure you that it was over ten years

Ten years is an incredibly long time for one model to continue in the marketplace with only minor changes in the way of updates, but this fact obviously tells you that Honda struck the right formula first time round with the XR75 (later the XR80). If you're on a good thing,

Stable handling, a smooth, tractable four-stroke engine and a generally easy-to-get-along-with nature made the smallest of XRs a hit with both novice and more experienced riders alike. And today, those very same traits still ring true in the latest model; the XR80RF.

### SINGLE SHOCKING 'EM

1985 sees one of the most major changes in the history of the XR80, with the introduction of the Pro-Link rear suspension to the machine for the first time. Previous changes from year to

year have been limited to a slight (5cc) increase in capacity from 75cc to 80cc, and minor styling updates. Fitting the Pro-Link system is a major step forward for Honda in their efforts to give buyers more performance for their money and to help bring the smallest XR further into line with what the larger capacity range of XRs have to offer.

As well as the Pro-Link rear end, the RF offers a redesigned diamond configuration frame with the engine used as a stressed member, a new aircleaner and exhaust system for more efficient breathing (which at the same time helped to save weight), as well as a whole host of subtle styling changes that include new mudguards, numberplates, plastic fuel tank and safety seat.

The engine remains unchanged from previous models and still has a capacity of 79.7cc, with the twovalve head driven by an overhead cam. Carburettor is a nice and simple single 20mm unit which is easily accessible from the right hand side of the machine, as is the spark plug. For home mechanics, the XR is a beauty with everything you might ever need to service good and easy to get at. A fair sized skid plate helps protect the motor while the large muffler keeps noise to a minimum.

Front suspension is via 27mm diameter leading axle forks which offer 140mm of wheel travel. The new Pro-Link rear end offers 110mm of travel but unfortunately has no means of adjustment whatsoever, which normally wouldn't have been too great a worry except for the fact that our test bike had what could only be described as a rock hard rear end and offered no compliance whatsoever except over the biggest of jumps.

Honda assured us our test machine was an early pre-production model and that any such troubles will be cured before production models are released. All the same.

it might pay you to check it out before you plonk your money on the counter, especially if you've been working a milk run for three years to save up for a new bike.

Attention to detail is excellent, as is typical of Honda, with thoughtful touches like a chair guard to keep little feet out of the rear sprocket, side-pull throttle. box section swingarm, folding foot-pegs, nylon chain guide, dust covers on the levers and heat shield over the exhaust

### **BACK IN THE SADDLE** AGAIN

First things first. Let's sort out who is going to buy one of the new XR80s. Despite its looks, this is no motocross racing bike. No two ways about it.

Compare the specifications of the XR80 with its two-stroke cousin, the CR80RF, and you soon learn that Honda is catering to two totally removed markets.

The CR pumps out 22.5 PS compared with the XR's 8.8 PS. The

CR's front suspension offers 260mm of travel compared with the XR's 140mm. Although Pro-Link systems are now fitted to both machines, the CR's swings through 270mm compared to the XR's 110mm of travel. If you are thinking of going racing, these fi-gures quickly tell you the CR is the only way to go. In other words, don't be fooled by the XR's racy

So where does this leave us? With beginner, novice type riders who don't want an all-out minimotocrosser. And from what we can gather, there are plenty of such riders around. For these riders, the XR80 may well be the ideal

By no means can the engine be called a high power unit, but the power it does produce is spot on for the riders who are going to buy the bike. Smooth and tractable describes the XR's power perfectly, with the motor willing to just chug along all day if the rider wants. On



In these days of water-cooled, zap, pow, bang, 80cc motocross engines, the XR80's humble little four-stroke mill is very much the odd man out in modern day minibike circles. In its favour though is a nice, easy to get along with temperament that is spot on for less experienced riders. It requires little (more like no) maintenance whatsoever. How many two-stroke 80s can boast that?



The front suspension is basic at best, but who needs all sorts of internal damping and compression tricks on a bike like this? Chances are XR80 riders will be having so much fun on the bike that they won't have time to think about areas that could be



Pro-Link suspension is now fitted to the smallest of Honda's XR range. The short shock is mounted to the frame backbone and connected to the steel boxsection swingarm via the usual Pro-Link linkages.

The muffler is excellent and keeps noise down to the very minimum. The axle pull adjusters are easy to use but they could be a little stronger, to save stripping the thread. Chain guard is a good safety idea.

# HONDA

Test Bike: Warren Passfield c/- Bennett Honda, 250 Victoria St, Wetherill Park, NSW, 2164. Retail Price: \$1030.

### **SPECIFICATIONS**

	Engine Single cylinder, OHC
	air- cooled four-stroke
	Bore/stroke 47.5 x 45mn
	Capacity 79.7cc
	Compression ratio 9.7:
	Ignition Flywheel magneto
	Carburettor 20mm Keihir
	Claimed power 8.8PS
	10500rpn
	Starter Primary kicl
	Transmission 5 speed
47)	PRAGE AND

### FRAME AND SUSPENSION

ď	Frame Steel, diamond
	configuration with engine
V	as stressed member
	Front suspension 27mm
B	leading axle forks with
	140mm travel
H	Rear suspension Honda Pro-
ij,	Link with 110mm travel
le le	Brakes Single leading shoe

### drums front and rear DIMENSIONS

Wheelbase	1195mm
Seat height	. 725mm
Ground clearance	. 210mm
	6.5 litres
Dry Weight	64kg

the other hand, if the rider wants to blast across paddocks on Dad's farm, well, the XR will oblige and can take it all in its stride.

The five speed gearbox was a pleasure to use, with no shifts missed and the ratios spread evenly to suit both tight first gear riding as well as more open, faster work.

The front suspension, although fairly dated, does a reasonable job of soaking up most of the roughest ground normal playriding can throw up. Still, it would be good to see at least air caps to allow some adjustment of the forks to suit larger riders.

The Pro-Link rear end is definitely a move in the right direction as far as rear suspension performance goes but like we said before, our test bike's stiff rear end cast a big black shadow over the whole matter. Honda has assured us this problem will be cured on

Continued over

# HONDA

production model XRs, so the rear suspension should at least be able to match that of the front.

Single leading shoe drum brakes front and rear are more than up to the task and easily bring the bike down from speed. The standard Bridgestone knobby tyres are a worthy compromise of-fering both good wear and grip characteristics. The handlebar/ seat/pegs layout received no criticism and the safety seat is sure to be popular with young impressionable XR80 riders. The new plastic fuel tank and new numberplates and mudguards have done much to clean up the XR's lines and further increase sales appeal.

As far as areas go which we can criticise - there are a couple, but that's all. Firstly, be conscious of the low ground clearance. At only 210mm, and despite the stiff rear suspension, we found during the photo session for this test that the bike would easily get hung up on rocks with the skid plate being the only saving grace in this area. Even then, it doesn't offer much protection for the sides of the motor, which could prove costly if a rock does happen to hit the motor in this area.

The gear and brake pedals don't have folding tips, making them also vulnerable to rocks. We managed to bend the gearlever right back round on itself, so there's no reason you won't do the

Other than the low ground clearance and the lack of folding tips, we can't really complain about anything else on the XR80.

SO, IN SUMMARY

There's no doubt the XR80 fills a definite gap in the market place. Although the Japanese factories have turned most of their attention to the mini-motocrossers, ma-chines like the XR80, and last month's test bike, the DS80, are still continuing to give riders a choice other than an all-out racing machine

And that's important we feel. Too many times we have seen inexperienced riders mounted on the latest whiz-bang 80cc motocrosser when they are nowhere near capable of realising the bike's full potential. More often than not they would be much better off on a machine like the XR80 on which they can develop their riding skills before moving up to faster, larger machines.

So there you go, ask yourself if you really need, or if you are really ready, for one of the 80cc minimotocrossers. If you have an doubts, then give the XR80RF some serious consideration. It's an easy to live with machine that requires little in the way of parts and maintenance and will serve you well from the day you buy it to the day you out-grow it

Thumping good times? That's what you'll get with the XR80.

## Tech-Talk:

# 10 Quick Checks



Keep your machine in good condition by taking time to run over these 10 quick maintenance checks.

• Fuel Filter.

Fitted in the fuel tap on your petrol tank is a small wire screen to keep dirt and grit from passing through the fuel lines. Blockages in the filter will starve the engine of fuel. When the tank is empty, remove the tap from the tank and check the filter for any signs of dirt or sludge. Clean them out and and flush the tank with petrol in case any other dirt is laying in the bottom of the tank. Never pour anything but petrol into the tank and always be sure to use a clean funnel, preferably one with a mesh

• Spokes.

It is especially important to check the spokes when the bike is new as the spokes bed in. Check them after each ride when new by dragging the spoke spanner around the wheel and listening for any spokes that sound out of key compared to the others. Experience and practice makes this easier. When tensioning spokes, start at the valve and tighten each third spoke until all spokes have been

Chain Tension.

a previous issue. Key points to remember are keeping the chain tensioned so as to have half an inch of up and down movement above the swingarm when the countershaft sprocket, swingarm

pivot and rear sprocket are in the one line (this means the chain is stretched to the max). Check the chain and sprockets for wear and make sure all guides and rollers are not bent or worn. Lubricate the chain after each ride with a reputable brand chain lube, but always spray it first with a WD-dewatering fluid after you've washed the bike. Better yet, take the chain off the bike before you wash it.

• Tyre Pressures.

Keep tyre pressures within the range of 12-16 PSI depending on riding conditions. In rocky conditions, keep pressures higher to avoid the risk of puncture.

Carb Clean.

Periodically remove the float bowl Check inside for signs of dirt or grit. Clean out with petrol and then check the fuel tank and tap for where dirt may be coming in.

• Engine Oil.

Periodically check engine oil. Change regularly, more often when racing regularly. Use only good quality oils of the correct viscosity - see your owner's manual - and keep it filled to the correct

Lube cables.

Most motorcycle shops sell small cable lubing devices that make oiling your clutch, brake and throttle cables that much easier. If you

can't get one, try putting a couple of drops of oil on the cables while tensioning and then releasing them so as the oil gets sucked down inside the outer casing. While we are on the subject of lubing, smear some grease over all pivot points and bearing surfaces.

• Spark Plug.

Check periodically and clean your plug with a stiff wire brush. Ensure the gap is set correctly. The plug should be neither very white nor very black – you should be aiming for a medium tan colour. If it is white the jetting is too lean, if it is black the jetting is too rich. Timing could also be suspect and further checking by a mechanic may be in

### Adjust Brake/Clutch Cables.

Using the cable adjusters on the clutch and brake levers, adjust so as there is 5-8mm of freeplay in the levers. Keep clutch and brake mounts slightly loose so as the levers twist on the bars in falls rather

• Aircleaner.

This was detailed in a previous issue but remember to check it at regular intervals. Clean the filter in petrol, then warm, soapy water. Leave to dry then recover in airfilter oil before fitting to bike once again. It usually pays to smear the lip that rests against the airbox housing with a good waterproof grease to get a certain seal. Ensure all seals around the airbox are sitting correctly and that water can't enter the airbox easily.

