# Yamaha News

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# INSIDE PAGES

Pages 2 to 5 are devoted to introducing the technical features of the '84 European motorcycle range, and pages 6 and 7 outline the '84 outboard range.

# Break free ! A

# A hot-going new Yamaha breed.





# The 1984 European model line-up of motorcycles

'83 "Salon de Paris" Motorcycle Show

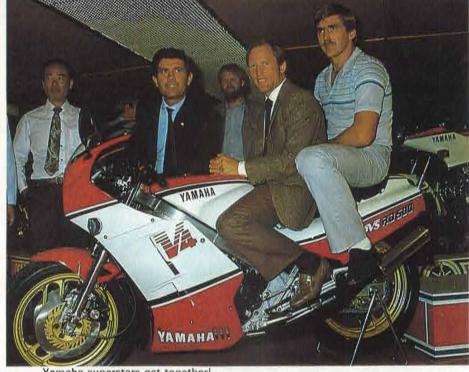
The 1984 European model line-up of motorcycles was introduced during the Salon de Paris Motorcycle Show in France held from Oct. 1 to Oct. 9.

Designed and built for sheer excitement and true quality that every enthusiast had long craved for, the new line-up came as a big sensation, proving Yamaha's great potential in all the fields of motorcycling.

It was truly a hot-going new Yamaha breed including the brand-new superbike FJ1100 and the real GP racer replica RD500LC which have set new high standards in both performance and quality, thus striking every visitor with an impression—"The Thrill Is Back".



Hakan Carlqvist and new YZ machines



Yamaha superstars get together! From right to left: Hakan Carlqvist, Kenny Roberts and Giacomo Agostini



Sonauto Yamaha director J.C. Olivier and new XJ600



Entrance to the show

# The 1984 Outboard Line-up

Chicago (IMTEC) Show

The 1984 Yamaha outboard line-up which made its debut during Yamaha dealer conferences and press previews held in the United States, Canada, Europe, Australia, New Zealand and South Africa received enthusiastic responses from everyone.

The new line-up ranging from the 2hp Single to the 220hp V-6 Special has been developed to fit diversified customer needs, especially with widened pleasure-boat use in mind. In addition, the new line-up created a tremendous sensation when it was introduced to the buying public for the first time in the United States during the Chicago (IMTEC) Show held from Sept. 22 to Sept. 25.







# The Strengthened Boat Line-up for '84



Yamaha Marina Hamana-ko
14 quality new models have added to the
Yamaha pleasure boat line-up for '84, to
meet the recent surge of boating enthusiasm in Japan. These new models
were introduced to Yamaha dealers, press
personnel and the buying public at Yamaha
Marina Hamana-ko from Sept. 8 to Sept.
10.



# 1984 Yamaha Motorcycle Range (Europe)

# Leading the way into the motorcycle world '84

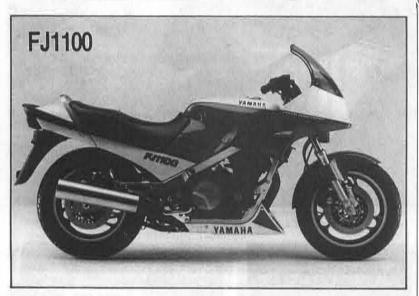
Behind all the valid, sensible reasons for buying a motorcycle there's still one fierce, primal urge and, in 1984, Yamaha are going straight for it. We're out to tap the rich vein of sheer excitement at the very core of the motorcycle experience!

Motorcycling excitement can come in many ways. From attacking the back roads at speed on a supersports bike less than one step removed from the racetrack. Or by flying in luxury down the freeway fast lanes.

By battling off-road with the challenge of nature itself. Or even sneaking smoothly through city traffic while your fellow commuters curse in stationary frustration!

Whatever it is about motorcycling that gets your adrenalin pumping, Yamaha has a bike that'll throw the switch.

For this is the year that we've pledged to multiply the excitement factor. All across the Yamaha range, the thrill is back!



## FJ1100

## New potential in the superbike class

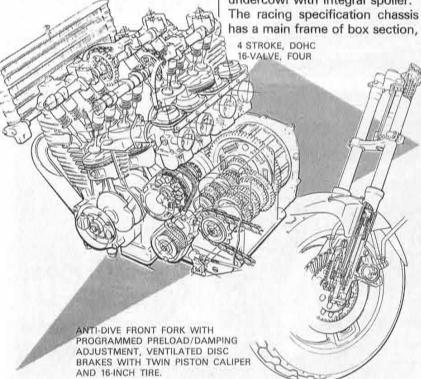
It's been some years since we built a big class superbike at Yamaha. Not because we weren't capable but because we preferred to emphasise the comparative values of a good power to weight ratio.

Now we've joined the outright horsepower race and, in true Yamaha style, have shot straight to the front with the most awesome superbike so far. The Yamaha FJ1100, a chain drive, inline four with double overhead camshaft 16 valve cylinder head. Valves are directly driven from the camshaft with no cam followers, thus reducing valve train power losses.

It's a machine, however, that still holds true to the Yamaha ideals of efficient power to weight combinations. Not only is the FJ1100 more powerful than the rest, it's also lighter, narrower and generally more compact!

Yamaha's new superbike is a machine that could have come straight from the Bol d'Or starting grid. Styling and aerodynamics are pure endurance racer with highpenetration nose fairing, streamlined front fender shrouding the front fork legs and an engine undercowl with integral spoiler.

has a main frame of box section,



RISING RATE MONOCROSS SUSPENSION WITH PROGRAMMED PRELOAD/DAMPING ADJUSTMENT. FJ1100 MXS. ADJUSTMENT "LATERAL" FRAME

high-tensile steel tubing with its top rails joining ahead of the front forks. This gives maximum steering head rigidity and allows the mounting of the fairing and instrument console direct to the forward frame members so that their weight does not detract from the high speed, straight-line stability of the front suspension.

A by-product of this 'lateral' frame design is superb accessibility to the engine. The cylinder head is exposed between the top frame tubes while the bottom chassis members are both detachable to facilitate work on the engine's lower end.

#### High-speed cruising potential

Rising rate Monocross suspension is employed and offers five-way adjustment of both damping and spring pre-load on the single shock absorber. All possible combinations can be dialled in from the outside of the machine via a chaindriven remote control unit. Front suspension is also adjustable, via three pre-set options, again on both damping and spring pre-load. The telescopic forks have 41mm stanchions and a large alloy brace to resist torsional stresses, with anti-dive hydraulics keeping the FJ1100 straight and level under heavy braking.

The triple disc brakes are centreventilated for quick heat dissipation and operated by new, opposed-piston calipers containing semimetallic, 'all weather' friction pads.

Ultra-wide section 16-inch wheels are used front and rear to gain cornering potential in line with the engine's power output.

The high-speed cruising potential of the FJ1100 also has an obvious appeal to long distance touring enthusiasts, which is why we have designed the bike with plenty of space for luggage equipment. The petrol tank shape will easily accommodate a tank top bag while the tail cowling spoiler has hookup points for tie-down straps.

We may have waited awhile before we decided to build the ultimate superbike but, with the advent of the Yamaha FJ1100, noone dare question our capabilities any longer!

## RD500LC

## A Grand Prix racer replica for the road

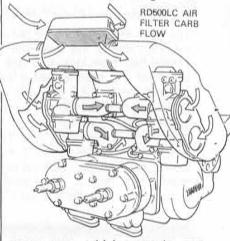
Here it is at last! The Yamaha RD500LC-the bike that the daydreamers and rumourmongers have been hinting at ever since Kenny Roberts got a grip on the 500cc World Championship and our liquid-cooled RD models established themselves as the most popular sports machines ever made.

The Yamaha RD500LC-a true replica of the factory racing machine with which Kenny Roberts won six Grand Prix events in the

1983 World Championship series! Even the specification details of the sensational new Yamaha sound more suited to the racetrack than the road but this is not actually the case. The RD500LC is a superbly tractable street machine, using the lessons learned on the racetrack to bring bonuses in terms of both power and safety.

The power bonus comes from the compact, lightweight, 50° V4 twostroke engine. The most powerful motor ever produced for the 500cc class, performing on a par with rivals twice its size. It features reed valve induction for smoothlycontrolled intake flow while the computer-controlled Yamaha Power Valve System (YPVS) matches exhaust port timing to engine speed for the maximum-possible spread of torque.

Starting with the lower end of the engine, we find that it is in effect two racing-type, twin-cylinder power units geared together. Each of the twin-cylinder blocks has its own crankshaft and these are, in turn, geared to a central mainshaft which takes the power to the transmission. The integral bal-

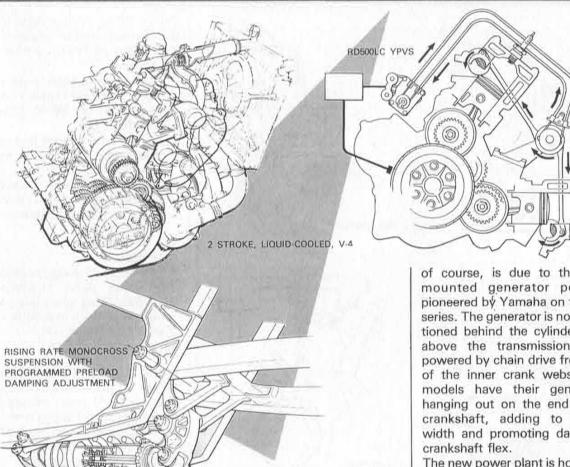


ancer gear, which smooths out vibration to permit sustained high rpm, is rubber-bushed to reduce backlash.

The engine has a diagonallyopposed firing sequence to maintain equal loading on the primary transmission drive gear and its crankcase separates into three pieces.

Moving to the upper part of the engine, there are four separate cylinder blocks with special antitriction coating on the cylinder walls. The upper pair of cylinders are interchangeable from left to right, as are the lower pair. Upper and lower cylinders, how-

RD500LC



ever, can not be interchanged. Cylinder heads are one-piece units for each twin cylinder block and are not interchangeable.

#### An F-1 dominator!

The box-section main frame tubes are widely-spaced to lower the fuel tank position and steering head height, therefore reducing overall frontal area. This has the added advantage of easy accessibility to the upper part of the engine.

Front wheel of the RD500LC follows current racing practice and is of 16-inch diameter, fitted with low-profile (120/80) tyre. Rear wheel is of 18 inch diameter with wide-section 130/80 rubber. Both tyres are V-rated for ultra highspeed use. Wheels are of new triple-spoke design, cast in light but superstrong, high-density

The safety bonus comes from the precise, predictable handling of the chassis. This employs rising

rate Monocross rear suspension and front forks, with anti-dive system keeping the machine level under braking.

The brakes themselves are right up to racing standards-triple large-diameter ventilated discs, using technology developed first for Formula One racing cars.

All this is cloaked in a streamlined fairing that protects the rider while increasing top speed and fuel efficiency.

Never before has any manufacturer produced so close a replica of a current Grand Prix winner for road-going use. The Yamaha RD500LC represents the ultimate in supersports machinery and must also be considered a legitimate and highly-competitive contender in the production machine-based Formula One motorcycle racing, which for 1984 will pit 500cc two-strokes against 750cc four-strokes, instead of 1000cc machines as before. With the RD500LC capable of outperforming many 1000cc superbikes, it must be considered a potential Formula One winner.



# **XJ600**

## Big power boost and new chassis

This is the year in which Yamaha have vowed to emphasise their sporting capabilities by heading the performance stakes in as many classes as possible. Few people are likely to contest the claim of the new Yamaha XJ600 in the 550/600cc supersports category. Powering the new XJ600 is a high performance, 598cc version of the compact in-line four that has proved so successful as the XJ550. It is not, however, merely a boredout version of the existing motor. Though some of the castings are the same, most of the XJ600 engine shows evidence of redesign or new manufacturing ideas.

### A real supersports middleweight

Like all the other engines in the Yamaha XJ range, the XJ600 is generally lighter, narrower and more compact than its rivals. This,

of course, is due to the rearmounted generator position pioneered by Yamaha on the XJseries. The generator is now positioned behind the cylinders and above the transmission case, powered by chain drive from one of the inner crank webs. Rival models have their generators hanging out on the end of the crankshaft, adding to engine width and promoting damaging

The new power plant is housed in a totally new chassis, using Yamaha'a famous rising rate Monocross suspension for the first time in the XJ four-stroke sports range.

As a result, the Yamaha XJ600 is a compact, nimble-handling motorcycle with a high performance engine that marks it as a real supersports middleweight. One which Yamaha are confident will be right amongst the market leaders in an increasingly important area of sales.

# XJ750

### A sporting seven-fifty

Yamaha's XJ models (ranging from 400 to 900cc) have become the primary choice for many riders shopping in the middleweight marketplace. They offer excellent power-to-weight ratios, compact dimensions, fuel efficiency and nimble handling-all the virtues that a good middleweight should have.

This year Yamaha introduce a 750cc version that, for the first time, has dual-role potential.

Housed in the sporting XJ900 rolling chassis is a new 750cc power unit to produce a bike that is equally effective as either sports machine or fast tourer.

#### A number of new improvements

The new engine displaces 749cc from a 65×56.5mm bore and stroke (stroke is 0.4mm longer than its 1982 predecessor).

Significant changes in the twincam cylinder head include high lift

cams, bigger (by 1mm) inlet and exhaust valves with ports opened up to match, big-bore 33mm carburettors and a large capacity air cleaner from the XJ900. Compression ratio rises from 9.2:1 to 9.8:1 while the free-flow exhaust system is also derived from the XJ900. Finally, the drive shaft from that bigger model is utilised to cope with the over-10% power boost that results from all of these changes.

In fact, there's a lot of our very successful XJ900 incorporated in the new XJ750. The chassis retains the variable-adjustment rear shocks and ventilated brake discs but uses large diameter telescopic forks without the anti-dive mechanism and air damping of the XJ900 components.

Most visible item that the two bikes share is the new-for-1984 head fairing, mounted direct to the frame rather than on the front forks. This eliminates the inertia of the fairing and instrument console, and increases rider protec-

In essence, the Yamaha XJ750 shares all the good points of its bigger brother but sacrifices just one or two of the high-tech touches in the interest of preserving the solid middleweight values of good performance at a sensible price.

## XJ900

## **Improved** aerodynamics

The line leader in our highlypopular XJ-series, the XJ900, looks even more exciting for 1984 with the addition of a new head fairing and engine undercowling. The new fairing has larger dimensions for better rider coverage with effective air penetration and is frame-mounted so that its weight does not affect steering at speed. The lower part of the fairing is duct-shaped to direct air over the cylinder head area, so the air scoops mounted beneath the fuel tank on last year's model are now discarded.

Otherwise, the Yamaha XJ900which was one of most successful introductions in 1983-ramains basically unchanged for the coming year.



# XVZ12TD (XVZ12T)

## Last word in touring luxury

For the first time in the history of the company, Yamaha have produced a motorcycle purely and simply for the long distance touring rider. The Yamaha XVZ12T/ 12TD is a 'full dress' touring bike in the American idiom and it sets new standards of luxury and mechanical-sophistication for the two-wheeled world.

The Yamaha XVZ12TD was originally designed for the endless freeways of the USA. But what better bike is there for a fullyloaded cruise across the motorways of Europe?

The first Yamaha offered in

Europe exclusively for the long distance touring rider.

The XVZ12TD is centred around the biggest capacity Yamaha power plant ever built. A 1200cc vee-four with liquid-cooling, hydraulic clutch and shaft drive for quiet operation with total reliability. Thanks to its double overhead camshaft, 16 valve cylinder head design, the XVZ12TD has all the power you'll ever need .... and plenty still in reserve. Yamaha's Induction Control System (YICS) delivers fuel efficiency with the widest possible spread of torque. And on a 1200cc vee-four, that spread is wide indeed! The XVZ12TD does have a five speed gearbox but once you're up to cruising speeds you can drive it on the throttle just as if it had automatic transmission! Smooth speed is what the biggest Yamaha is all about, which is why there's a crankshaft balancer to eliminate the vibration that's a major source of discomfort on rival tourers.

Rider discomfort just cannot be tolerated on a long distance machine. So the XVZ12TD has a full fairing integrated into its compact bodywork, an orthopaedically-designed seat with separate sections for rider and passenger and adjustable handlebars and footrests that allow an individuallytailored riding position. Largecapacity luggage equipment is part of the basic specification and added luxury comes in the form of a stereo casette player and radio with a sensor that automatically adjusts the volume according to the surrounding noise levels!



# 1984 Yamaha Motorcycle Range (Europe)

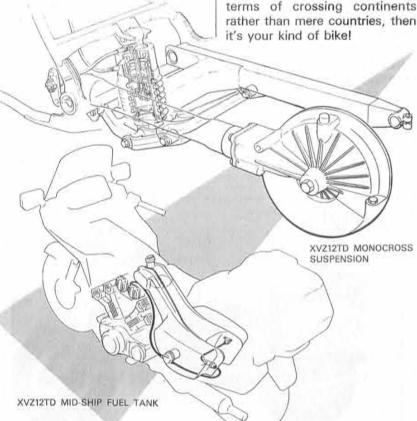
# One of the safest, most efficient machines

Technically, the XVZ12TD is loaded with features that make it one of the safest, most efficient, machines on the road. The Unified Brake System links the left front and rear disc brakes so that they are both operated, in perfect balance, from the foot pedal. The right front disc is operated by hand lever. The Computer Levelling Air Suspension System (CLASS) machines on the road. The Unified and rear suspension spring tensions to suit your own weight and load requirements at the push of

a microcomputer control button. More computer technology monitors vital machine functions and conveys any problem to the rider via dashboard warning lights.

The heavy duty front forks are braced against torsional flexing and incorporate an anti-dive system that prevents the hefty machine from dipping its nose under braking. The use of Monocross rear suspension, plus the under-seat location of the 20-litre fuel tank, combines with the wideprofile, 16-inch rear wheel to drop the centre of gravity as low as possible to achieve a safe and stable ride.

No motorcycle is better-equipped for long distance touring than the Yamaha XVZ12TD. So, if you're the kind of rider who thinks in terms of crossing continents rather than mere countries, then it's your kind of bike!



# DT125LC

## Maintaining Yamaha's lead in an exciting class

In recent years there have been some dramatic changes in the 125cc class. Once just another fairly-insignificant lightweight category, it is now a battlefield of technological advances and marketing rivalry.

Without any false modesty, we're proud to say that Yamaha started the 125cc renaissance by having the courage and foresight to use our most modern, race-developed technical innovations in what was previously a motorcycling backwater. We began to build 125cc contenders that were real motorcycles. Full-sized bikes with small-capacity, high performance engines rather than dressed-up

lightweights that were 'all show and no go'.

What we built were bikes like the Yamaha DT125LC—one of the models which blew the class wide apart as soon as it appeared on the scene. This motocross-inspired 'supertrail' bike is the leader in its class and has been a runaway success for Yamaha. But we're not getting complacent! Our DT125LC development is a continuing programme of improvement on a bike that's already the best!

The 1984 version of the Yamaha DT125LC hammers that point home in the most emphatic possible fashion. Its specification is closer than ever to the Grand Prix motocross racers from which the bike is derived!

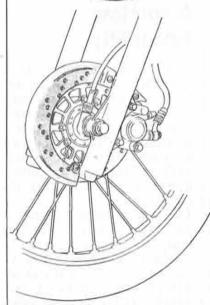
# More powerful but even more manageable

The liquid-cooled engine now utilises both the Yamaha Energy



DT125LC YEIS SYSTEM

DT125LC YPVS SYSTEM



DT125LC DISC BRAKE/PLASTIC SHIELD

Induction System and Yamaha Power Valve System for the most effective possible combination of outright power and big-pulling torque.

The DT125LC has further increased its power advantage over anything else in its class and now is even more manageable.

For the new power unit, there's a brand new chassis. Again a nearreplica of our Grand Prix racers with rising rate Monocross suspension that allows 210mm of wheel movement. Leading axle front forks have rugged 36mm stanchions plus 240mm travel and carry the latest Yamaha off-road development, our all-weather front disc brake. Proved on the XT600 Ténéré, we have now brought disc brakes into the lightweight enduro classes. The specification is completed by frame mounted passenger footrests and a strong luggage carrier behind the seat.

Styling of the 1984 DT125LC has been updated again, keeping pace with the aggressive look of today's factory motocross racers. At first glance, the Yamaha DT125LC seems to be an out and out, high performance motorcycle. Closer inspection of engine and chassis components emphasises that fact beyond any possible doubt!

DT125LC ENGINE

# TZ250

# The result of GP victories

Since its introduction, Yamaha TZ250 has been one of the most popular and competitive production road racers. In the 1983 season Carlos Lavado, a Venezuelan Yamaha rider, won the 250cc class of the World Road Racing Championships on his TZ250. This also brought Yamaha its 11th manufacturer's Championship in the class.

The '84 TZ250 was developed with the following design concepts to offer higher performance than its predecessor.

- High performance potential that is sufficient to gain a good position in the World Championship races.
- Light, strong chassis that provides good handling at high speeds.
- Engine characteristics that are controllable enough for novice riders as well as for seasoned riders.

#### CHASSIS

A lightweight, high-rigidity chassis that allows stable high-speed riding by utilising newly designed components which have sufficient strength for lateral and torsional force.

## ELECTRICALLY-CONTROLLED YPVS

The new YPVS gives more precise control of exhaust timing than the previous mechanically-controlled unit, allowing engine to deliver higher horsepower over wider rpm ranges.

## IMPROVED COOLING EFFICIENCY

To cope with increased engine power and the consequent heat, the '84 TZ250 uses a newly developed, larger-capacity radiator.

#### BRAKES

To give strong, yet stable braking for faster lap time, the '84 TZ250 features improved brake system. The front brake has a new, lighter master cylinder. The rear brake uses a thinner, lighter disc rotor, new friction pads and newly designed master cylinder.

#### ENGINE

The TZ250 power unit features optimal combustion chamber design with high compression ratio to give efficient fuel burning. The specifically developed pistons with 0.8mm-thick rings offer low frictional losses and high top-end power. The large-capacity expansion chambers and carefully designed intake manifolds provide smooth, efficient cylinder filling, while the 38mm-diameter carburettors ensure quick throttle response.

#### LIGHT WEIGHT

The rear shock absorber uses a superlight, high-tensile steel coil spring. The expansion-chamber exhaust pipes have light, efficient aluminium silencers. The clutch cover and oil pump cover are made of cast magnesium. The front brake uses aluminium caliper. The fairing is composed of thin, lightweight FRP skins. The aluminium-alloy brake pedal is specially coated to give higher strength.





## **TY250**

### A real competitive machine

The 1984 TY250 is unique in being the only production trials motorcycle to use a single-shock Monocross suspension system. Yamaha's decision to use this system is hardly surprising as the company pioneered its use on the street and in all other forms of competition. Its effectiveness as a trials suspension has been immediately proved by the Isle of Man win and top placings in other British events on the test program.

### Technical close-up

The new, single-cylinder twostroke is built to be as light and compact as possible with a narrow crankcase width that is essential to any successful trials bike.

It has a 'square' bore to stroke ratio of  $68 \times 68$ mm and the cylinder head uses a new dual stage squish area. In section, the squish band resembles a bell, with a flat outer rim tapered sharply up to the central spark plug. It is designed specifically for low-down power and even-running a minimal engine speeds.

Torque is further improved by the heavy, full-circle flywheels used on the Yamaha YZ490 motocross racers. Crank web balance holes have been plugged to add even more to flywheel weight and to in-

crease the primary compression ratio....another aid to low-end power and smoothness.

The six-speed gearbox has its first four ratios closely-spaced so that the rider can make gearchanges actually in the trials sections if necessary.

The chassis of the 1984 TY250 is a classic 'diamond frame' with the engine forming the lower part of the parallelogram and acting as a stressed member. Below the motor is a flat alloy grid plate that is, in turn, shrouded by a contoured 5mm aluminium sump guard. In addition to 325mm or ground clearance, therefore, the TY250 crankcases are doubly protected against rock-inflicted damage!

Yamaha's monocross suspension is used for the first time on a trials machine. It features a single De Carbon-type shock absorber with gas/oil damping and a six-way adjustable coil spring. The shock unit is connected to the tapered box section swinging arm by forged aluminium linkage arms which are specially-cranked to exert more leverage as the suspension nears the end of its compression. Thus damping is increased in a rising rate to spring compression, giving a light ride on smooth terrain and more and more resistance as the bumps get bigger. An added benefit of this system to the trials rider is the fact that the suspension has added momentum on its rebound stroke, thus actively helping the bike to climb over rocks or roots!



## **YT60**

## Safe, stable and so much fun

As the popular PW50 is to dirt bikes, so the YT60 relates to the bigger Yamaha Tri-Moto three-wheelers. It's a scaled-down but fully-equipped Tri-Moto with many of its fittings aimed specifically at rider safety.

Children and their parents will appreciate the stability of three

wheels for low speed riding. An important confidence builder to any youngster just learning to ride a powered vehicle.

The YT60 is powered by what is essentially a 59cc version of Yamaha's QT50 moped engine, complete with its maintenance-free shaft drive. The shaft is totally-enclosed so that there is no possibility of injury....always a hazard with chain drive, which is why Yamaha have chosen a shaft on all machines designed for very young children.

The little Yamaha 'trike' rides on big, low-pressure balloon tyres,

front and rear. This, combined with telescopic front forks, provides a soft ride over any terrain to minimise the effects of bumps on young bodies.

#### Outstanding safety features

Footrests are integral with the widespread, flexible rear fenders and are positioned so that it is impossible for the rider to trap his leg in the rear wheels.

On the grab bar at the rear, behind the deep-cushioned, protective seat, there is a unique engine stop switch. A long cord is linked to a pull-out confector in this switch so that the parent can actually have his young 'learner rider' on the end of a lead, just like walking a dog! If the child begins to go too fast for the parent's peace of mind (whether inadvertantly or not!), a quick tug will disconnect the switch and stop the engine. The parent is in control until he or she is confident that the child has mastered riding techniques in

There are other built-in safety factors to prevent a child going too quickly, too soon.

A power reduction plate cuts down the diameter of the exhaust port but can be removed when the child is actually capable of handling additional speed and acceleration.

# YZ80/125 250/490

## Production motocrossers developed by world champions

Since Heikki Mikkola put together successive wins for Yamaha in the 500cc class for both 1977 and 1978, there have been the 250cc class Championships of Neil Hudson and Danny LaPorte in 1981 and 1982 plus Hakan Carlqvist's well-deserved 500cc title that climaxed the 1983 season.

All of these World Championship wins—not to mention our first title, courtesy of Hakan Andersson in the 250cc class ten years ago—have had a distinct effect on the quality of production motocross racers built by Yamaha.

#### Yamaha YZ80

On the 1984 version of the YZ80, the improvements are made in lessening the weight, extending the suspension capabilities and spreading the horsepower more across the rpm range. Weight has been out by two kilograms over the 1983 version by various detail modifications.

None of them are drastic changes on their own account but collectively they reduce the weight of the YZ80 from 62 to 60kg.

Engine performance has been slightly increased for 1984 and, perhaps even more important, this power has been spread across the lower end of the rpm scale to make the bike more manageable in all conditions.

Getting the power efficiently to the ground is the job of the Monocross suspension, which has been increased in travel this year, from 245 to 260mm. This is achieved by a new shock absorber with a 90mm stroke. Front forks gain the same 15mm extra travel, wheel movement now being 255mm.

Front and rear wheels of the YZ80 both use the new Yamaha rim-to-rim "Z" spokes, cranked for positive location where they pass through the hub but actually holding the rim in tension rather than simply connecting it to the hub flange. The wheels stay true longer, spoke tension needs less adjustment and they have a stronger resistance to deflection.

#### Yamaha YZ125

Engine power has been increased by new porting in the cylinder body, on exhaust side.

Two sub-ports have been out in the cylinder barrel, one on each side of the main exhaust tract. These speed up the extraction of exhaust gases, feeding them through matching sub-ports in the body of the Yamaha Power Valve System. These YPVS sub-ports are graduated to the same degree as the main valve cutaway, so that exhaust port timing is varied on both them and the main tract.

Swinging arm length has gone up by 38mm and the relay arms for the Monocross rising rate suspension altered to suit the other chassis changes. The rear shock absorber has been shortened by 47mm to 440mm overall length but its stroke is only reduced from 109 to 103mm.

The rear shock is also reduced 6mm in diameter (to 40mm).

This allows a more compact chassis layout as well as reducing overall weight. The shock absorber has a smaller remote reservoir which makes for easier compression damping changes via an adjuster actually on the reservoir. On the equipment side, the fuel tank capacity goes up from 7 to 7.5 litres, there's a new, longer rear fender, re-designed side covers and a radiator cover specifically-shaped to keep it out of the way of the rider's knees and lower legs. The radiator itself is now protected by a tubular guard.

#### Yamaha YZ250

For 1984, the YZ250 promises to be even more competitive, with significant improvements to both engine and suspension components. It gets the same porting changes as the YZ125, with two exhaust sub-ports that link with the YPVS system to speed up the exhaust process. A large capacity air filter is easily accessible via the machine's side covers while the exhaust pipe is now routed down the right hand side and its noise level reduced from 110dba to 108dba without any loss of power. The silencer is made of lightweight aluminium.

The water pump axle is strengthened for total cooling reliability. New closer transmission ratios enable the rider to better use the added horsepower of the 1984 machine.

A new, compact shock absorber is fitted, being 38mm shorter than the 500mm 1983 component.

The front forks also now have adjustable compression damping (like on the YZ125) and the front wheel utilises Yamaha's new rimto-rim "Z" spokes.

On the rear wheel, these are used on one side only, so as not to interfere with the sprocket mounting.

There's a new 8.5 litre fuel tank, a redesigned radiator cover plus a tubular guard to protect it in a crash and an even-more accurate electronic ignition system, new for 1984.

Again, the Yamaha development department's attention to detail will make the YZ250 an even stronger contender for next season. Even more competitive than a bike already capable of winning a Grand Prix in stock production form!

#### Yamaha YZ490

There are changes in both engine and chassis specifications that will make the 1984 Yamaha YZ490 a potent weapon for the private rider in the highly-competitive 500cc class.

Inlet and exhaust port timings have been changed for more perfomance and carburettor size goes up from 38 to 40mm.

The reed valve Torque Induction now uses eight reeds instead of six and breathes through a new, double-element filter. This filter can be removed through the side panel for easy cleaning. Cylinder head fin shape has been changed and an air-scoop installed on left-hand side of the engine for better cooling. There's an extra hold-down bolt (seven instead of six) to gain a better seal between head and barrel.

The chassis gives increased ground clearance and uses a more compact shock absorber for the Monocross suspension for better weight centralization and a lower centre of gravity. Though the shock is 38mm shorter, at 462mm, its stroke has been increased from 112 to 116mm.

Both front forks and rear suspension have adjustable compression damping, the rear adjustment being made directly at the remote fluid reservoir (The rear shock is also adjustable in rebound damping). Wheelbase of the powerful YZ490 has been shortened by 25mm for 1984, to make it more controllable on tighter track sections and braking performance is improved by a larger rear brake (now up to 150mm diameter from 130mm).



# 1984 Yamaha Outboard Range

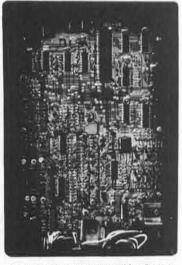
# The strengthened new line-up with the 220-plus-hp V6 Special at the top

# Yamaha V-6 **Special**

With an engine based on the standard specifications of the new V-6 series, this model has all of the new features a quality engine can include. For example, this model is equipped with an 8-bit microcomputer system (YMIS: Yamaha Micro-Computer Ignition System) that boosts the overall performance one step above the other Yamaha V-6 series models. The newly developed oil injection system is also standard on this model.

#### Most advanced ignition timing control system

The ignition timing is one of the factors that directly effects the power output efficiency and the driving feel of the engine. The ideal ignition timing control system, therefore, is one which can advance or retard the ignition tim-



Yamaha Microcomputer Ignition System

ing in response to the needs of the engine in varying running conditions. Even a proven mechanicallink type ignition timing control system shows some problem in performing these precise timing adjustments accurately over the full range of speeds with their differing combustion and output levels. In short, if the timing is set to give the optimum ignition at full throttle, the hardest of all running conditions, the medium throttle range setting will have to fall halfway between the full throttle setting and the idle setting.

The YMIS is programmed to read the signals from the sensors, from which the actual operating condition of the engine is determined, and select the optimum ignition timing as indicated by the map, which is relayed to the CDI unit. In this way the ignition timing can be regulated freely according to the actual operating condition of the engine at any given time, thus fulfilling the role of an ideal ignition timing system.

The YMIS works on a program in the form of a map that automatically provides the optimum ignition timing based on information about the engine's operating condition, using the carburetor's throttle valve opening (fuel load) and the engine's rpm as its two parameters.

The YMIS, with its primary function of ensuring optimum ignition timing at all times, gives the following benefits and makes the V-6 Special unique in performance and quality, even among the new V-6 series models:

1. Consistently delivers its maximum power potential automatically regardless of the hull type of the boat, its weight, or operating conditions.

2. Gives better fuel efficiency in | the cruising speed ranges.

3. Delivers smoother peak power in the high speed and full throttle ranges.

4. Improves acceleration perfor-

# Yamaha V-6 150/175/200

Using the best of our high level engineering technology accumulated from many years of experience, we have strived to achieve a new level of perfection in both performance and quality as fol-

1. To insure sufficient displacement to give the desired power output, a 6-cylinder layout has been chosen and a 90°V configuration with a 60° regular interval firing has been adopted to insure sufficient exhaust tuning space and a smoother driving feel.

2. Separate exhaust systems are designed for the left and right cylinder banks, thus avoiding problems of mutual interference caused by exhaust pressure from the opposite bank cylinders.

3. The engine employs three onefloat/two-bore type carburetors, each of which supplies a pair of cylinders simultane-

4. A new cooling system has been developed for this V-6 series. The new cooling system separates the thermostat and the pressure control valve, thus placing the valve in the bypass passage located inside the ex-

haust cover. Because the new V-6 engines employ the same design format, they are able to make a lot

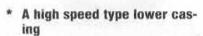
#### Increased reliability

Along with high performance potential and high fuel efficiency in the entire speed range, a number of new improvements have

> New type propeller from Yamaha's C.A.D.

of the parts interchangeable.

raised Yamaha's reputation for reliability even higher as follows:



When compared to a conventional casing, it has the following improvements:

1. The abrupt ends of all protrusions on the casing are streamlined for smoother water flow.

2. The casing cross-section is redesigned by means of computer analysis into a new shape that reduces water resistance to a minimum at high speeds.

3. The leading edge of the lower casing is made into more of an acute angle to reduce "splash" and also to keep the created splash flow smoothly back along the casing to reduce its resistance energy.

4. The trailing end of the skeg is elongated to reduce the water resistance resulting from eddying during cruising, and at the same time to make the propeller more effective because of the steadier flow it has to bite

#### \* A new type propeller

A cup propeller which was developed earlier as an improvement on the ogival type for use on the V-4 series. This propeller won wide acceptance among boaters. The V-6 series, however, is intended for use in the higher speed range than the V-4 series. With this in mind, we have designed a new type cup propeller for higher speed performance.

### A new shift mechanism

Quick response and good feel are what one expects from a good shift mechanism. For the new V-6 series, we have developed a new original shift mechanism which utilizes a detent containing six steel balls. In this new mechanism, regardless of the speed at which the shift lever is activated, a dog clutch action is always sure and quick enough to shift the gears



Safety features are always one of Yamaha's top priorities but in the design of the new V-6 series we have taken high level safety systems one step further.

An independent safety warning unit

This unit has the control unit independent of the CDI unit, and to it two new safety features are added as follows:

(a) An over-rev limiter

(b) An overheat warning device

Safety features included in . the remote control box

(a) A starter safety switch

(b) An emergency stop switch

(c) A neutral lock

The 150/175/200 are available in an oil injection type or conventional pre-mix



3. Less oil fouling of spark plug.

4. Effective prevention of water

We have prepared the following

two types of oil injection systems:

One type is designed for use the

V4 and V6 series models (Yamaha

115/140 and 150/175/200/V-6

This type has a separate large-

capacity sub oil tank, as well as a

main oil tank built in the cowling.

The oil injection pump is used to

supply the oil into each cylinder.

The other type is used on the

3-cylinder series models (Yamaha

40/50, 60/70, 80/90). An oil tank

is built in the cowling and oil in-

jection pump is used to supply the

oil into each cylinder.

pollution.

Special)

# Yamaha Oil Injection System

### Convenience plus economy

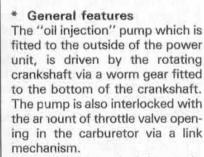
In stepping boldly into the bigpower field with the new V series and also into the mid-power field with the new 3-cylinder series, we have developed two new types of oil injection systems exclusive to 2-stroke outboards, based on our long proven 2-stroke motorcycle engine technology, while at the same time keeping a resultant cost increase to a minimum.

The oil injection system adopted in an outboard spares the user the messy job of preparing the gasoline/oil mixture, thus making the outboard much more convenient and enjoyable to use.

The system sets the mixing ratio at 200: 1 in the ultra-low or low speed range for idling or trolling, while giving the ratio of 50: 1 or 100: 1 (40/50 hp models) in the full-throttle high speed range. The ratio for the middle speed range is set midway between the above two ratios.

This system not only reduces the amount of oil consumed, but also gives the following advantages:

- Less exhaust smoke in the low speed range.
- Reduced carbon accumulation around the piston head, cylin-



The rotation speed of the crank-

shaft and the amount of throttle valve opening-the pump uses these two factors as parameters to regulate the supply of lubricating oil to the engine, so that the engine can always get just enough oil for its actual requirement. The oil injection pump has the same number of injection nozzles as the number of cylinders, namely 6 for the V6 series, 4 for the V4 series and 3 for the 3-cylinder series, thus allowing independent oil sup-

ply to each cylinder. When the oil level falls below the prescribed level, a yellow oil level warning lamplight goes on, thus telling the necessity of immediate oil replenishment into the sub oil

In case the engine has run low of lubricating oil, a red oil level warning lamplight goes on instead of the yellow light and the buzzer in the remote control box begins to sound to tell the necessity of urgent oil replenishment.

### \* Other common features

- (a) Safety device for automatic changeover to 50:1
- (b) Detachable oil injection pump (c) Letting the air out of the oil injection pump



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# Yamaha V-4 115/140

The precision-forged, solid aluminum block of the power plant is given an exact 90°V configuration. Firing interval is just equal 90°. This design format is very effective in the reduction of vibration for smoother, quieter operation, higher fuel efficiency and a long service life.

#### Other outstanding features

- Pancake type combustion chambers to improve power-tofuel efficiency.
- The pair of twin-bore, singlefloat chamber type carburetors is designed to deliver the same level of efficiency as a conventional 4-carb system.
- Each cylinder's V-type reed valve intake mechanism functions to reduce the intake resistance very effectively.

The new V-4 115/140, like the V-6 series models, has the following safety devices:

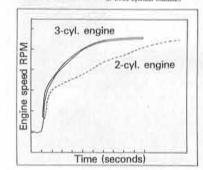
- An overheat warning device
- An over-rev. limiter
- Safety devices incorporated in the remote control box (starter safety switch, emergency switch and neutral lock)
- The flywheel has a protection

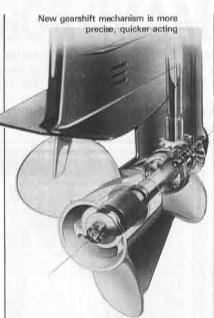
# Yamaha 3-cylinder 40/50, 60/70 and 80/90

The series consists of three basic model designs each of which has been used to built two models with different horsepower capacities, so that these models could develop the market more efficient-



ACCELERATION (Acceleration characterist of three-cylinder models.)





ly while ensuring easier servicing on the part of local dealers.

#### Performance

\* Exhaust efficiency

The outstanding feature of a 2-stroke 3-cylinder engine is the even firing characteristics of the 120° interval. Careful design of the exhaust system can mean an engine that delivers plenty of torque in a flat curve over the entire speed range, as well as a high level of fuel efficiency. The 3-cylinder engine with its 120° firing interval can use the exhaust pressure even better than a good twin engine with the 180° firing interval. The blow-by of fresh mixture is also kept to a bare minimum, at the same time that scavenging efficiency is improved.

#### Shape of the combustion chamber

For the Yamaha 60/70 and 80/90. a pancake shaped combustion chamber has been chosen. This shape of combustion chamber increases the available pressure while also strengthening the squash and swirl effects.

For the Yamaha 40/50 a specially shaped cylinder head with a subcombustion chamber and a main combustion chamber has been adopted. With this design, fresh gas is concentrated quickly into the sub-combustion chamber in the cylinder head for positive firing.

#### Reliability

#### A new shift mechanism (Yamaha 60/70 and 80/90)

Along with the development of the Yamaha 60/70, 80/90 models, we have developed an original new shift mechanism that uses three steel balls in a detent. With this new mechanism, regardless of the speed with which the shift lever is moved, the dog clutch is activated quickly, giving a smoother, surer shifting action than a mechanism that relies on a manual shifting action with its unavoidable variations in speed.

#### A large anode for the bracket

Because it prevents the engine from corroding by being corroded itself, the anode is an essential feature of any outboard that comes in contact with salt water. As with the V6 and V4 series, the 3-cylinder series features a large anode on the bracket.

#### A CDI unit

The adoption of a CDI ignition system contributes to the engine's compactness while it also helps to reduce the overall weight. A special CDI unit is provided for each of the three engine types, 40/50, 60/70, and 80/90, to improve the engine's reliability.

#### Safety warning systems

We have taken the already famous Yamaha safety circuits and built them into the CDI unit, where they perform two different safety warning functions as follows:

- a) There is an over-rev, limiter to prevent the over-revolution of the engine due to such causes as cavitation, ventilation, or the drive unit jumping out of the
- b) An overheat warning system lets the driver know that a clogged water intake or the like has caused the engine to overheat by dropping the engine rpm in a step down progression that the driver can feel, as well as by sounding a buzzer.

#### Ease of handling

Included in the improvements for the ease of handling are the following devices:

- Hydro tilt lock system
- Power tilt (only 50hp model)
- Power tilt and trim

The Yamaha 40/50, 60/70, and 80/90 all come in two types, a conventional pre-mixed fuel/oil type and an oil injection type. For the Yamaha 60 and larger models we have designed a high speed type propeller (optional).

# Yamaha Twin 20/25/30

We have designed the new 20/25/30 with their use on a variety of boats ranging from rubber boat to small-sized cabin cruiser for versatile pleasure purposes in

The engine has been made as compact and lightweight as possible with the following major characteristics:

- Exhaust pulse is effectively used by exhaust manifold.
- Thermostat-controlled watercooling system ensures better cooling effect, which in turn increases combustion efficiency.
- Reed valve intake system results in better fuel efficiency and plenty of torque especially in low and mid-range speeds. In addition, the following features

are standard on the new 20/25/30:

- Through-the-prop exhaust
- \* Dual exhaust
- \* Electric starter and remote control console
- Starter safety device and emergency stop switch
- Throttle friction device for sure operation
- Newly designed instruments

# Yamaha Twin 9.9/15

"Superior trolling performance" and "quieter operation" were taken up as the two main factors in the design of the Yamaha 9.9/15.

On these models, the combustion chamber which is located close to the exhaust port, has a small sub chamber with a spark plug. In this new design, a fresh charge of air/fuel mixture is swiftly induced into the sub combustion chamber through both main and sub transfer ports.

Exhaust noise and high-frequency friction noise of gears are the main causes that make an outboard noisy.

The former has been reduced by means of the newly designed multi-stage expansion chamber which absorbs the exhaust energy very effectively while the latter by introducing one significant improvement to the shift mechanism, a source of noise.

# Yamaha Twin

Innovative technology has been boldly adopted one step ahead of all competitors in the new Yamaha 6/8 in order to distinguish them with features unique to Yamaha. Efforts have been devoted to create as high a product value as possible. Major technical improvements include the use of CDI system instead of a contact breaker ignition system, and a load-type steering mechanism instead of a full pivot type.

In this day and age, durability has become an obvious prerequisite for any brand, and it is no longer a point for hot competition. The real value of an outboard motor today hinges on whether it can provide good response in the low and mid-range speeds in addition to reliable high-speed performance. Yamaha, fully confident and secure with its technical expertise, has developed these motors that bring both high performance and fuel economy together.

# Yamaha **Single 2/4/5**

The Yamaha 2/4/5 have been designed and engineered to meet the diverse and widely-ranged needs of small-power outboard customers that make up the base of the pleasure boating market, by giving specific emphasis to the following three points:

1. True portability:

Must be handy to carry. Must be mounted on and demounted from the boat easily.

2. Better maneuverability:

Must be operated and controlled easily even by a woman, child or boating beginner.

3. Improved maintenance characteristics:

Must be virtually maintenancefree to increase the ease of servicing.

## Yamaha Kerosene Series

Yamaha kerosene outboards have won wide acceptance in a number of countries including Indonesia, India and Sri Lanka. In these countries outboards are playing a big role in coastal-water fishery or other commercial operations, and

kerosene outboards are greatly appealing to a lot of people because the cost of kerosene is substantially lower than gasoline and it is very easy to obtain anywhere.

Although kerosene has some shortcomings as a fuel for internal combustion engines, it shows the same level of performance as gasoline due to technical improvements as follows:

The Yamaha-original dual float chamber carburetor features an automatic changeover system. The engine starts on gasoline, through the auxiliary gasoline carburetor, and switches to kerosene operation by means of the main carburetor at around 1500 rpm. This system eliminates starting trouble usually associated with kerosene-powered operation.

The large fuel tank is divided into two compartments. The upper section holds 6 liters of gasoline and the main lower section 18 liters of kerosene enough for four hours of operation even at full throttle.

Back in 1960, Yamaha introduced the first kerosene outboard (P7K). Since then, Yamaha has continued research and development on kerosene models and has retained its role as a pioneer in this field. At present, four kerosene models ranging from 8 to 40 hp are available from Yamaha. No other manufacturer has such a strengthened line-up of kerosene models.

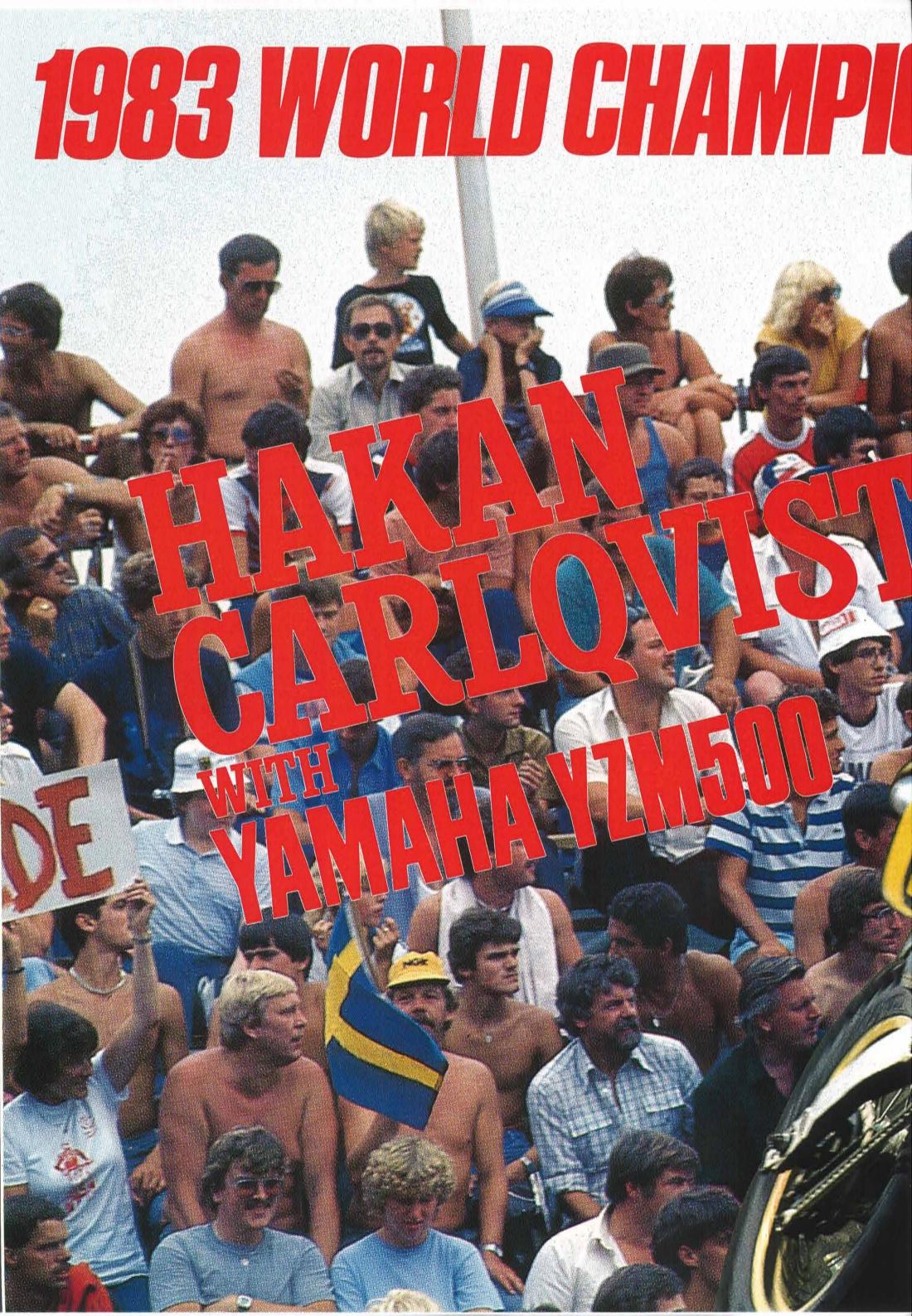
# Yamaha **Enduro Series**

The Yamaha Enduro Series Outboards, which range from 15 to 75 hp, are designed and engineered as extremely tough, dependable performers in the most demanding fishing or commercial operations.

- Both top and bottom cowlings with double-seal lips have greatly increased water-tight characteristics. Large sealing areas on the starter handle keep out water. The air duct is also sealed by a labyrinth type intake.
- Shift operation is easy, smooth and sure.
- Almost all exposed surfaces are made of highly corrosionresistant stainless steel and aluminum alloy.
- To ensure even better protection, a primary coat, corrosionresistant coat and finish coat are applied, thus shutting out salt water, while also giving a neat, glossy appearance.

l wo double oil seals are install: ed in the lower case as extra protection for the mechanism.

- The drive and propeller shafts are both made of stainless steel with highly corrosion-and-rust resistant characteristics.
- The water pump housing is made of reinforced plastics. This prevents rust and corrosion very effectively. The water pump cartridge is chrome plated for added durability and better performance in muddy water.
- To protect the outboard from the corrosive action of salt water, anodes have been provided.
- A large-capacity rubber damper is installed on the aluminum alloy propeller. This damper is designed to resist axial force.





# 1984 Yamaha Outboard Range

# MEETING MORE DIVERSIFIED CUSTOMER NEEDS

Engine Type: 2-st. Twin cylinders • Displacement:

RPM Range: 4500~5500rpm • Ignition System:

430cc(26.2ci) • Bore & Stroke: 67×61mm (2.64×2.40in) • Horsepower: 25hp @5500rpm

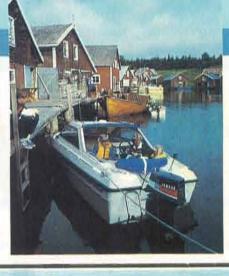
CDI . Starting System: Manual [Electric]

• Engine Type: 2-st, Twin Cylinders • Displacement:

496cc(30.27ci) • Bore & Stroke: 72×61mm

(2.83×2.40in) • Horsepower: 30hp @5500rpm

• RPM Range: 4500-5500rpm • Ignition System: CDI • Starting System: Manual (Electric)



Horsepower: 1
©5500rpm \* RPI
4500-5500rpm \*
System: CDI
Starting Syste





# 1984 Yamaha Motorcycle Range (Europe)



# THE THRII





- Type: Liquid-cooled, 2-stroke, piston-valve, twin cylinder
- Displacement: 249 cc Ignition system: C.D.I.
- Transmission: Constant mesh 6-speed
   Fuel tank capacity: 23.5 lit. Brake (front/rear): Disc/Disc • Tire (front, rear): 3.00/3.75-18, 3.75/5.00-18



- Type: 2-stroke, reed valve, single cylinder Displacement: 59 cc
- Ignition system: C.D.I. Transmission: Single speed automatic
   Fuel tank capacity: 4.0 lit. Tire (front/rear): 15×7/15×7

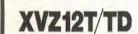


# L IS BACK!





4-cylinder in system: T.C.I. speed . Fuel tank capacity: 24.5 lit. 150/80 V 16



- Type: Liquid-cooled, 4-stroke, DOHC, 16-valve, V-4 cylinder Displacement: 1,198 cc

- Ignition system: T.C.I.
  Transmission: Constant mesh 5-speed
- Fuel tank capacity: 20 lit.
  Brake (front/rear): Dual disc/Disc
  Tire (front, rear): 120/90-18-65 H, 140/90-16-71 H





- Type: 4-stroke, DOHC, 4-cylinder Displacement: 598 cc Ignition system: T.C.I.
- Transmission: Constant mesh 6-speed
   Fuel tank capacity: 19 lit.
- Brake (front/rear): Dual disc/Disc
- Tire (front, rear): 90/90 H 18, 110/90 H 18

Type: 4-stroke, DOHC, 4-cylinder • Displacement: 749 cc [853 cc] • Ignition system: T.C.I.
Transmission: Constant mesh 5-speed • Fuel tank capacity: 22 lit.
Brake (front/rear): Dual disc/Disc • Tire (front, rear): 100/90 V 18, 120/90 V 18

# 1984 YAMAHA NEW BOAT LINE-UP

# RESPONDING TO A SURGE OF DEMAND FOR QUALITY PLEASURE BOATS... Along with the strengthened ranges of motorcycles and outboards, the Yamaha new boat line-up also comes with a lot of significant improvements and exciting features, responding to a surge of demand for quality pleasure boats. The new boat line-up for the Japanese market which was Along with the strengthened ranges of motorcycles and outboards, the Yamaha new boat line-up also comes with a lot of significant improvements and exciting features, responding to a surge of

recently unveiled at Yamaha Marina Hamana-ko consists of 14 models (7 new, 4 redesinged, 2 minor modified and 1 variated models), each of which has been designed and built in full quest of higher cruising performance, better steering characteristics and excellent livability.

redesigned model

redesigned model

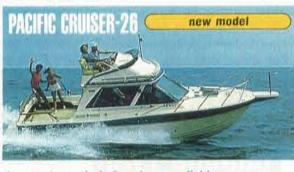


Yamaha's first bow rider-equipped multi-purpose family runabout

ROW BOAT

new model

- LOA: 6.65 m
   Beam: 2.41 m
   Draft: 1.11 m
- Hull weight: 820 kg(OB), 850 kg(IO)
- Recommended horsepower: 175 PS(OB), 188 PS(IO)
- Maximum horsepower: 200 PS(OB), 188 PS(IO)
- No. of crew: 8



Increased stability against the wind Improved layout for pleasure fishing

- . LOA: 3.90 m . Beam: 1.16 m . Draft: 0.46 m
- Hull weight: 63.6 kg
   No. of crew: 3

#### An ample cockpit for pleasure fishing

- LOA: 7.95 m Beam: 2.92 m Draft: 1.53 m
- Hull weight: 2,000 kg
   Recommended horsepower: 188 × 2(PS) • No. of crew: 11

- LOA: 4.09 m
   Waterline length: 3.89 m
   Beam: 1.73 m

# minor modified model

SPORTSFISHING BOATS

### Coming with a new turbo diesel

- LOA: 6.64 m Beam: 2.18 m Draft: 0.98 m
- Hull weight: 615 kg Recommended horsepower: 75 PS
- · No. of crew: 7

ROW-13



#### A turbo diesel-powered high performance boat

- LOA: 7.34 m Beam: 2.42 m Draft: 1.12 m
- Hull weight: 990 kg Recommended horsepower: 107 PS
- . No. of crew: 10



V-type hull with outstanding seawortheness and stability

Sufficient speed and high fuel efficiency with a 150 PS outboard

- LOA: 7.80 m Beam: 2.55 m Draft: 1.19 m
- Hull weight: 1,170 kg
   Recommended horsepower: 150 PS
- Maximum horsepower: 175
   No. of crew: 12

# FC-271V redesigned model

FISHING CRUISERS

#### V-type hull with increased seawortheness and stability; inboard direct drive system

- LOA: 7.95 m Beam: 2.65 m Draft: 1.35 m
- Hull weight: 1,450 kg Recommended horsepower: 158 PS
- . No. of crew: 8

## | 1-33|| | minor modified model

#### Increased lateral stability

High performance, fuel-saving Yamaha MD-45K diesel engine

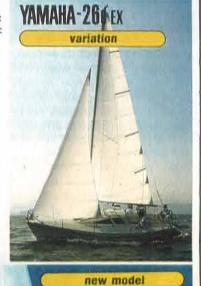
- LOA: 9.90 m Beam: 2.82 m Draft: 1.59 m
- Hull weight: 2,170 kg
   Total tonnage: 7.05 tons
- · Recommended horsepower: 214 tons . No. of crew: 10

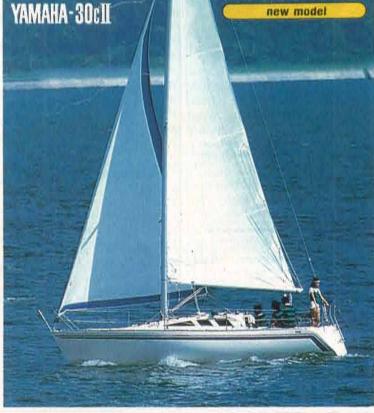


Top model of the U line for added boating pleasure

- LOA: 6.86 m
   Beam: 1.96 m
   Draft: 0.98 m
- Hull weight: 490 kg
   Recommended horsepower: 55 PS Maximum horsepower: 70 PS • No. of crew: 7

- standards LOA: 8.97 m •Waterline length; 7.36m • Beam: 3.18 m • Draft:
- engine 15 PS







- LOA: 3.43 m
   Waterline length: 3.16 m • Beam: 1.32m
- Draft (C.B-up/C.B-down): 0.10 m/0.75 m • Hull weight: 45 kg
- Sail area: 5.7 m<sup>2</sup>



- LOA: 5.50 m Waterline lengthy 5.23 • Beam: 1.87 m • Draft (C.B-up/C.B-down): 0.15 m/1.15 m
- Hull weight: 195 kg
  Sail area: 14.7 m<sup>2</sup>
  No. of crew: 6

- Draft(C.B-up/C.B-down): 0.15 m/1.03 m
- Hull weight: 93 kg
   Sail area: 11.50 m<sup>2</sup>

## Top class quarter-ton boat

#### • LOA: 7.98 m •Waterline length: 6.40 m • Beam: 2.80 m • Draft:

- 1.55 m Hull weight: 2,045 kg · Ballast weight: 650 kg Sail area: 27.00 m<sup>2</sup>
   Auxiliary
- engine 7.5 PS

- 1.75 m Hull weight: 3,650 kg Ballast weight: 1,300 kg Sail area: 41.30 m<sup>2</sup>
   Auxiliary